# **SikaForce<sup>®</sup> -7010** Hardener for Two Component Polyurethane Adhesive

# **Technical Data**

| Chemical base                              |                       | Isocyanate derivatives        |
|--|-----------------------|-------------------------------|
| Colour (CQP <sup>1</sup> 001-1)            |                       | Brown                         |
| Density <sup>2</sup> (CQP 006-5)           |                       | 1.2 g/cm <sup>3</sup> approx. |
| Solids content                             |                       | 100%                          |
| Viscosity <sup>2</sup> (CQP 538-2)         | Brookfield - RVT 2/50 | 250 mPa⋅s approx.             |
| Shelf life (storage between 10°C and 30°C) |                       | 9 months                      |

<sup>1)</sup> CQP = Corporate Quality Procedure

2) 23°C (73°F) / 50% r.h.

# **Product Description**

ndustr

SikaForce<sup>®</sup> -7010 is a solvent-free, brown hardener of low viscosity. It is designed to be used in combination with SikaForce<sup>®</sup> adhesive systems.

SikaForce<sup>®</sup> -7010 is manufactured in accordance with ISO 9001 / 14001 quality assurance system and the responsible care program.

## **Product Benefits**

- Thin liquid
- Low vapour pressure

## Areas of Application

SikaForce<sup>®</sup> -7010 is a hardener for two component SikaForce<sup>®</sup> polyurethane adhesive systems. Refer to the Product Data Sheet of the adhesive to see the fit for use.

This product is suitable for professional experienced users only.



### Cure Mechanism

Uncured hardener on tools and application equipment may be removed with proper solvent.

Cured hardener can only be removed mechanically.

#### **Storage Conditions**

SikaForce<sup>®</sup> -7010 has to be kept between 10°C and 30°C in a dry place. Do not expose it to direct sunlight. After opening of the packaging, the contents should be protected against humidity.

#### **Further Information**

Copies of the following publications are available on request:

Material Safety Data Sheet

#### **Packaging Information**

| Can | 5 kg |
|-----|------|
|     |      |

## Value Bases

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

#### Health and Safety Information

For information and advice regarding transportation, handling, storage and disposal of chemical products, users shall refer to the actual Material Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

#### Legal Notes

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.



Sika (Thailand) Limited Head Office 700/37 Moo 5, Bangpakong Industrial Park II, Bangna-Trad KM.57, Tambol Klong Tamhru, Muang District, Cholburi, Thailand 20000

Tel : +66 3821 4270-85 Fax : +66 3821 4286 E-mail : sikathai@th.sika.com www.sika.co.th SikaForce®-7010 2/2

