

# SAFETY DATA SHEET

## Sikadur®-31 CF Normal Part B



Version 2.0

SDS Number: 100000006804

Revision Date: 2019/02/26

### 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sikadur®-31 CF Normal Part B  
Product code : 100000006804  
Type of product : paste

#### Recommended use of the chemical and restrictions on use

Product use : Adhesive, Product is not intended for consumer use

#### Manufacturer or supplier's details

Company : Sika (Thailand) Limited  
700/37 Moo. 5 Amata Nakorn Estate  
Bangna-Trad Km.57  
Tambol Klong Tamhru  
Muang District  
Chonburi 20000  
Thailand  
Telephone : +66 3810 9500  
Emergency telephone number : +66 3821 4270-85  
Telefax : +66 3821 4286  
E-mail address : Sikathai@th.sika.com

### 2. HAZARDS IDENTIFICATION

#### GHS Classification

Skin corrosion/irritation : Category 1  
Serious eye damage/eye irritation : Category 1  
Skin sensitisation : Category 1  
Short-term (acute) aquatic hazard : Category 2  
Long-term (chronic) aquatic hazard : Category 2

#### GHS label elements

Hazard pictograms : 

Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H411 Toxic to aquatic life with long lasting effects.

# SAFETY DATA SHEET

## Sikadur®-31 CF Normal Part B



Version 2.0

SDS Number: 100000006804

Revision Date: 2019/02/26

### Precautionary statements

#### : **Prevention:**

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.  
P264 Wash skin thoroughly after handling.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

#### **Response:**

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
P304 + P340 + P310 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/ physician.  
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P363 Wash contaminated clothing before reuse.  
P391 Collect spillage.

#### **Storage:**

P405 Store locked up.

#### **Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

### Other hazards which do not result in classification

None known.

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

### Hazardous components

Chemical name	CAS-No.	Concentration (%)
benzyl alcohol	100-51-6	>= 1 - < 10
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	>= 3 - < 5
3,6-diazaoctanethylenediamin	112-24-3	>= 3 - < 5
(1-methylethyl)-1,1'-biphenyl	25640-78-2	>= 2.5 - < 10
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	>= 1 - < 3
Adduct IA (epoxy amine adduct)	68609-08-5	>= 1 - < 2.5

## 4. FIRST AID MEASURES

General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.

# SAFETY DATA SHEET

## Sikadur®-31 CF Normal Part B



Version 2.0

SDS Number: 100000006804

Revision Date: 2019/02/26

---

If inhaled	: Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
In case of eye contact	: Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	: Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	: Health injuries may be delayed. corrosive effects sensitising effects Allergic reactions Dermatitis See Section 11 for more detailed information on health effects and symptoms. May cause an allergic skin reaction. Causes serious eye damage. Causes severe burns.
Notes to physician	: Treat symptomatically.

---

### 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Specific hazards during fire-fighting	: Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	: No hazardous combustion products are known
Specific extinguishing methods	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	: In the event of fire, wear self-contained breathing apparatus.

# SAFETY DATA SHEET

## Sikadur®-31 CF Normal Part B



Version 2.0

SDS Number: 100000006804

Revision Date: 2019/02/26

---

### 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

---

### 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Do not breathe vapours or spray mist.  
Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products
- Conditions for safe storage : Store in original container.  
Keep container tightly closed in a dry and well-ventilated place.  
Observe label precautions.  
Store in accordance with local regulations.

---

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Contains no substances with occupational exposure limit values.

#### Personal protective equipment

- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.  
The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

# SAFETY DATA SHEET

## Sikadur®-31 CF Normal Part B



Version 2.0

SDS Number: 100000006804

Revision Date: 2019/02/26

Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Eye protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection	: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
Hygiene measures	: Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

---

### 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: paste
Colour	: dark grey
Odour	: amine-like
Odour Threshold	: No data available
pH	: > 11, Concentration: 500 g/l (20 °C (68 °F))
Melting point/range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Flash point	: > 101 °C (214 °F) Method: closed cup
Evaporation rate	: No data available
Flammability	: No data available
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Vapour pressure	: 0.07 hPa (0.05 mmHg)
Relative vapour density	: No data available
Density	: ca. 1.94 g/cm <sup>3</sup> (20 °C (68 °F) ( ))

# SAFETY DATA SHEET

## Sikadur®-31 CF Normal Part B



Version 2.0

SDS Number: 100000006804

Revision Date: 2019/02/26

---

Solubility(ies)	
Water solubility	: No data available
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: > 20.5 mm <sup>2</sup> /s (40 °C)
Explosive properties	: No data available
Molecular weight	: No data available

---

### 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Stable under recommended storage conditions.
Conditions to avoid	: No data available
Incompatible materials	: No data available
No decomposition if stored and applied as directed.	

---

### 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

Not classified based on available information.

#### Components:

##### **benzyl alcohol:**

Acute oral toxicity	: LD50 Oral (Rat): 1,620 mg/kg
Acute inhalation toxicity	: LC50 (Rat): > 4.178 mg/l Exposure time: 4 h Test atmosphere: dust/mist

##### **3-aminomethyl-3,5,5-trimethylcyclohexylamine:**

Acute oral toxicity	: LD50 Oral (Rat): 1,030 mg/kg
Acute inhalation toxicity	: LC50 (Rat): > 5.01 mg/l Exposure time: 4 h Test atmosphere: dust/mist

# SAFETY DATA SHEET

## Sikadur®-31 CF Normal Part B



Version 2.0

SDS Number: 100000006804

Revision Date: 2019/02/26

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2,000 mg/kg

**3,6-diazaoctanethylenediamin:**

Acute oral toxicity : LD50 Oral (Rat): 1,716 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 1,465 mg/kg

**2,4,6-tris(dimethylaminomethyl)phenol:**

Acute oral toxicity : LD50 Oral (Rat): 2,169 mg/kg

**Adduct IA (epoxy amine adduct):**

Acute oral toxicity : LD50 Oral (Rat, female): 300 - < 2,000 mg/kg

**Skin corrosion/irritation**

Causes severe burns.

**Serious eye damage/eye irritation**

Causes serious eye damage.

**Respiratory or skin sensitisation**

Skin sensitisation: May cause an allergic skin reaction.

Respiratory sensitisation: Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**Reproductive toxicity**

Not classified based on available information.

**STOT - single exposure**

Not classified based on available information.

**STOT - repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

---

## 12. ECOLOGICAL INFORMATION

**Ecotoxicity**

**Components:**

**benzyl alcohol:**

Toxicity to fish : LC50 (Fish): > 100 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l  
Exposure time: 48 h

**3-aminomethyl-3,5,5-trimethylcyclohexylamine:**

Toxicity to algae : ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100 mg/l  
Exposure time: 72 h

# SAFETY DATA SHEET

## Sikadur®-31 CF Normal Part B



Version 2.0

SDS Number: 100000006804

Revision Date: 2019/02/26

### **3,6-diazaoctanethylenediamin:**

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): > 100 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia (water flea)): 10 - 100 mg/l  
aquatic invertebrates Exposure time: 48 h

Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (green algae)): 10 -  
100 mg/l  
Exposure time: 72 h

### **(1-methylethyl)-1,1'-biphenyl:**

Toxicity to daphnia and other : LC50 (Daphnia magna (Water flea)): 0.167 mg/l  
aquatic invertebrates Exposure time: 48 h

### **2,4,6-tris(dimethylaminomethyl)phenol:**

Toxicity to algae : EC50 (Scenedesmus capricornutum (fresh water algae)): > 10  
- 100 mg/l  
Exposure time: 72 h

### **Adduct IA (epoxy amine adduct):**

Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (algae)): 3.13 mg/l  
Exposure time: 72 h

Toxicity to fish (Chronic tox- : LC50 (Danio rerio (zebra fish)): 1.62 mg/l  
icity) Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1.75 mg/l  
aquatic invertebrates (Chron- Exposure time: 48 h  
ic toxicity)

### **Persistence and degradability**

No data available

### **Bioaccumulative potential**

No data available

### **Mobility in soil**

No data available

### **Other adverse effects**

### **Product:**

Additional ecological infor- : An environmental hazard cannot be excluded in the event of  
mation unprofessional handling or disposal.  
Toxic to aquatic life with long lasting effects.

---

## 13. DISPOSAL CONSIDERATIONS

### **Disposal methods**

Waste from residues : The product should not be allowed to enter drains, water  
courses or the soil.  
Do not contaminate ponds, waterways or ditches with chemi-  
cal or used container.  
Send to a licensed waste management company.



# SAFETY DATA SHEET

## Sikadur®-31 CF Normal Part B



Version 2.0

SDS Number: 100000006804

Revision Date: 2019/02/26

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

### 14. TRANSPORT INFORMATION

#### International Regulations

##### UNRTDG

UN number : UN 1759  
Proper shipping name : CORROSIVE SOLID, N.O.S.  
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, (1-methylethyl)-1,1'-biphenyl)  
Class : 8  
Packing group : III  
Labels : 8

##### IATA-DGR

UN/ID No. : UN 1759  
Proper shipping name : Corrosive solid, n.o.s.  
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, (1-methylethyl)-1,1'-biphenyl)  
Class : 8  
Packing group : III  
Labels : Corrosives  
Packing instruction (cargo aircraft) : 864  
Packing instruction (passenger aircraft) : 860

##### IMDG-Code

UN number : UN 1759  
Proper shipping name : CORROSIVE SOLID, N.O.S.  
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, (1-methylethyl)-1,1'-biphenyl)  
Class : 8  
Packing group : III  
Labels : 8  
EmS Code : F-A, S-B  
Marine pollutant : yes

##### IMDG-Code

Alkalis

#### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

#### Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

# SAFETY DATA SHEET

## Sikadur®-31 CF Normal Part B



Version 2.0

SDS Number: 100000006804

Revision Date: 2019/02/26

---

### 15. REGULATORY INFORMATION

#### **Safety, health and environmental regulations/legislation specific for the substance or mixture**

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

Hazardous Substance Act B.E. 2535 : Not applicable

Emergency Decree on Controlling the Use of Volatile Substances B.E. 2533 : Not applicable

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 8.13 %

---

### 16. OTHER INFORMATION

Date format : yyyy/mm/dd

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.