

# SAFETY DATA SHEET

## Sika® Primer-215



Version 1.1

SDS Number: 000000019845

Revision Date: 2018/02/14

### 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sika® Primer-215

Product code : 000000019845

Type of product : liquid

#### Recommended use of the chemical and restrictions on use

Product use : Pretreatment agent

#### Manufacturer or supplier's details

Company : Sika (Thailand) Limited  
700/37 Moo. 5 Amata Nakorn Estate  
Bangna-Trad Km.57  
Tambol Klong Tamhru  
Muang District  
Chonburi 20000  
Thailand

Telephone : +66 3810 9500

Emergency telephone number : +66 3821 4270-85

Telefax : +66 3821 4286

E-mail address : Sikathai@th.sika.com

### 2. HAZARDS IDENTIFICATION

#### GHS Classification

Flammable liquids : Category 2

Skin corrosion/irritation : Category 3

Serious eye damage/eye irritation : Category 2A

Skin sensitisation : Category 1

Specific target organ toxicity - single exposure : Category 3 (Central nervous system)

#### GHS label elements

Hazard pictograms :



Signal word : Danger

# SAFETY DATA SHEET

## Sika® Primer-215



Version 1.1

SDS Number: 000000019845

Revision Date: 2018/02/14

Hazard statements : H225 Highly flammable liquid and vapour.  
H316 Causes mild skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H336 May cause drowsiness or dizziness.

Precautionary statements : **Prevention:**  
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
P233 Keep container tightly closed.  
P240 Ground/bond container and receiving equipment.  
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.  
P242 Use only non-sparking tools.  
P243 Take precautionary measures against static discharge.  
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.  
P264 Wash skin thoroughly after handling.  
P271 Use only outdoors or in a well-ventilated area.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P280 Wear protective gloves/ eye protection/ face protection.  
**Response:**  
P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
P304 + P340 + P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.  
P363 Wash contaminated clothing before reuse.  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.  
**Storage:**  
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.  
P403 + P235 Store in a well-ventilated place. Keep cool.  
P405 Store locked up.  
**Disposal:**  
P501 Dispose of contents/ container to an approved waste disposal plant.

### Other hazards which do not result in classification

None known.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

#### Hazardous components

Chemical name	CAS-No.	Concentration (%)
---------------	---------	-------------------

# SAFETY DATA SHEET

## Sika® Primer-215



Version 1.1

SDS Number: 000000019845

Revision Date: 2018/02/14

ethyl acetate	141-78-6	>= 30 - < 50
butanone	78-93-3	>= 10 - < 20
n-butyl acetate	123-86-4	>= 1 - < 10
Aromatic Polyisocyanate-Prepolymer	68958-67-8	>= 1 - < 10
2-methoxy-1-methylethyl acetate	108-65-6	>= 1 - < 10
xylene	1330-20-7	>= 1 - < 10

### 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : irritant effects  
sensitising effects  
Allergic reactions  
Excessive lachrymation  
Loss of balance  
Vertigo  
See Section 11 for more detailed information on health effects and symptoms.  
Causes mild skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
May cause drowsiness or dizziness.
- Notes to physician : Treat symptomatically.

### 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Alcohol-resistant foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical
- Unsuitable extinguishing media : Water  
High volume water jet
- Specific hazards during fire- : Do not use a solid water stream as it may scatter and spread

# SAFETY DATA SHEET

## Sika® Primer-215



Version 1.1

SDS Number: 000000019845

Revision Date: 2018/02/14

- 
- |   |  |
|---|--|
| fighting                                      | fire.  |
| Hazardous combustion products                 | : No hazardous combustion products are known                     |
| Specific extinguishing methods                | : Use water spray to cool unopened containers.                   |
| Special protective equipment for firefighters | : In the event of fire, wear self-contained breathing apparatus. |
- 

### 6. ACCIDENTAL RELEASE MEASURES

- |   |   |
|---|---|
| Personal precautions, protective equipment and emergency procedures | : Use personal protective equipment.<br>Remove all sources of ignition.<br>Deny access to unprotected persons.  |
| Environmental precautions   | : Prevent product from entering drains.<br>If the product contaminates rivers and lakes or drains inform respective authorities.  |
| Methods and materials for containment and cleaning up               | : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). |
- 

### 7. HANDLING AND STORAGE

- |   |   |
|---|---|
| Advice on protection against fire and explosion | : Use explosion-proof equipment. Keep away from heat/sparks/open flames/hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.   |
| Advice on safe handling                         | : Do not breathe vapours or spray mist.<br>Avoid exceeding the given occupational exposure limits (see section 8).<br>Do not get in eyes, on skin, or on clothing.<br>For personal protection see section 8.<br>Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.<br>Smoking, eating and drinking should be prohibited in the application area.<br>Take precautionary measures against static discharge.<br>Open drum carefully as content may be under pressure.<br>Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).<br>Follow standard hygiene measures when handling chemical products |
| Conditions for safe storage                     | : Store in original container.<br>Store in cool place.<br>Keep in a well-ventilated place.  |

# SAFETY DATA SHEET

## Sika® Primer-215



Version 1.1

SDS Number: 000000019845

Revision Date: 2018/02/14

Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Observe label precautions.  
Store in accordance with local regulations.

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
ethyl acetate	141-78-6	TWA	400 ppm	ACGIH
butanone	78-93-3	TWA	200 ppm	ACGIH
		STEL	300 ppm	ACGIH
n-butyl acetate	123-86-4	TWA	50 ppm	ACGIH
		STEL	150 ppm	ACGIH
xylene	1330-20-7	TWA	100 ppm 435 mg/m <sup>3</sup>	TH OEL
		TWA	100 ppm	ACGIH
		STEL	150 ppm	ACGIH

#### Personal protective equipment

- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.  
When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

# SAFETY DATA SHEET

## Sika® Primer-215



Version 1.1

SDS Number: 000000019845

Revision Date: 2018/02/14

---

Colour	: colourless
Odour	: ester-like
Odour Threshold	: No data available
pH	: ca. 7
Melting point/range / Freezing point	: No data available
Boiling point/boiling range	: 77 °C (171 °F)
Flash point	: -8 °C (18 °F) Method: closed cup
Evaporation rate	: No data available
Flammability	: No data available
Upper explosion limit	: Upper flammability limit 12 %(V)
Lower explosion limit	: Lower flammability limit 2 %(V)
Vapour pressure	: ca. 60 hPa (45 mmHg)
Relative vapour density	: No data available
Density	: ca. 1 g/cm <sup>3</sup> (20 °C (68 °F) ())
Solubility(ies) Water solubility	: insoluble
Partition coefficient: n-octanol/water	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity Viscosity, dynamic	: No data available
Viscosity, kinematic	: > 7 mm <sup>2</sup> /s (40 °C)
Explosive properties	: No data available
Molecular weight	: No data available

---

### 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

# SAFETY DATA SHEET

## Sika® Primer-215



Version 1.1

SDS Number: 000000019845

Revision Date: 2018/02/14

- Chemical stability : The product is chemically stable.
- Possibility of hazardous reactions : Stable under recommended storage conditions.  
Vapours may form explosive mixture with air.
- Conditions to avoid : Heat, flames and sparks.
- Incompatible materials : No data available
- No decomposition if stored and applied as directed.

### 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

Not classified based on available information.

#### Components:

##### **ethyl acetate:**

- Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg
- Acute inhalation toxicity : LC50 (Rat): ca. 1,600 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour
- Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

##### **butanone:**

- Acute oral toxicity : LD50 Oral (Rat): 3,300 mg/kg
- Acute inhalation toxicity : LC50 (Rat): 36 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour
- Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

##### **n-butyl acetate:**

- Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg
- Acute inhalation toxicity : LC50 (Rat): 23.4 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour
- Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

##### **2-methoxy-1-methylethyl acetate:**

- Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg
- Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

##### **xylene:**

- Acute oral toxicity : LD50 Oral (Rat): 3,523 mg/kg
- Acute dermal toxicity : LD50 Dermal (Rabbit): 1,700 mg/kg



### **Skin corrosion/irritation**

Causes mild skin irritation.

### **Serious eye damage/eye irritation**

Causes serious eye irritation.

### **Respiratory or skin sensitisation**

Skin sensitisation: May cause an allergic skin reaction.

Respiratory sensitisation: Not classified based on available information.

### **Germ cell mutagenicity**

Not classified based on available information.

### **Carcinogenicity**

Not classified based on available information.

### **Reproductive toxicity**

Not classified based on available information.

### **STOT - single exposure**

May cause drowsiness or dizziness.

### **STOT - repeated exposure**

Not classified based on available information.

### **Aspiration toxicity**

Not classified based on available information.

---

## 12. ECOLOGICAL INFORMATION

### **Ecotoxicity**

#### **Components:**

#### **n-butyl acetate:**

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): 647.7 mg/l  
Exposure time: 72 h

#### **Aromatic Polyisocyanate-Prepolymer:**

Toxicity to bacteria : EC50 (Natural microorganism): > 10,000 mg/l  
Method: OECD Test Guideline 209  
Remarks: Information taken from reference works and the literature.

#### **xylene:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 3.3 mg/l  
Exposure time: 96 h

### **Persistence and degradability**

No data available

### **Bioaccumulative potential**

No data available

### **Mobility in soil**

No data available



# SAFETY DATA SHEET

## Sika® Primer-215



Version 1.1

SDS Number: 000000019845

Revision Date: 2018/02/14

### Other adverse effects

#### Product:

Additional ecological information : There is no data available for this product.

---

### 13. DISPOSAL CONSIDERATIONS

#### Disposal methods

Waste from residues : Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.  
Do not burn, or use a cutting torch on, the empty drum.

---

### 14. TRANSPORT INFORMATION

#### International Regulations

##### UNRTDG

UN number : UN 1866  
Proper shipping name : RESIN SOLUTION  
Class : 3  
Packing group : II  
Labels : 3

##### IATA-DGR

UN/ID No. : UN 1866  
Proper shipping name : Resin solution  
Class : 3  
Packing group : II  
Labels : 3  
Packing instruction (cargo aircraft) : 364  
Packing instruction (passenger aircraft) : 353

##### IMDG-Code

UN number : UN 1866  
Proper shipping name : RESIN SOLUTION  
  
Class : 3  
Packing group : II  
Labels : 3  
EmS Code : F-E, S-E  
Marine pollutant : no

#### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

# SAFETY DATA SHEET

## Sika® Primer-215



Version 1.1

SDS Number: 000000019845

Revision Date: 2018/02/14

---

### 15. REGULATORY INFORMATION

#### **Safety, health and environmental regulations/legislation specific for the substance or mixture**

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

Hazardous Substance Act B.E. 2535 : Not applicable

Emergency Decree on Controlling the Use of Volatile Substances B.E. 2533 : ethyl acetate  
butanone  
n-butyl acetate

VOC-EU (solvent) : 659.91 g/l

---

### 16. OTHER INFORMATION

Date format : yyyy/mm/dd

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.