

SAFETY DATA SHEET

Sikagard®-255 Protection Part A



Version 1.0	Revision Date: 2025/10/07	SDS Number: 100000068630	Date of last issue: - Date of first issue: 2025/10/07
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1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sikagard®-255 Protection Part A

Manufacturer or supplier's details

Company : Sika (Thailand) Limited
700/37 Moo. 5 Amata Nakorn Estate
Bangna-Trad Km.57
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Chonburi 20000
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2. HAZARDS IDENTIFICATION

GHS Classification

Skin corrosion/irritation : Category 2

Serious eye damage/eye irritation : Category 1

Specific target organ toxicity - single exposure : Category 3 (Respiratory system)

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H315 Causes skin irritation.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.

Precautionary statements : **Prevention:**
P261 Avoid breathing dust.
P264 Wash skin thoroughly after handling.

SAFETY DATA SHEET

Sikagard®-255 Protection Part A



Version
1.0

Revision Date:
2025/10/07

SDS Number:
100000068630

Date of last issue: -
Date of first issue: 2025/10/07

P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 + P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification

None known.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Quartz (SiO ₂)	14808-60-7	>= 50 -< 70
Cement (chromium reduced)	65997-15-1	>= 20 -< 30
Limestone	1317-65-3	>= 20 -< 30

4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.

SAFETY DATA SHEET

Sikagard®-255 Protection Part A



Version 1.0	Revision Date: 2025/10/07	SDS Number: 100000068630	Date of last issue: - Date of first issue: 2025/10/07
----------------	------------------------------	-----------------------------	--

- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : Causes skin irritation.
Causes serious eye damage.
May cause respiratory irritation.
irritant effects
Cough
Respiratory disorder
Excessive lachrymation
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.
- Notes to physician : Treat symptomatically.

5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Hazardous combustion products : No hazardous combustion products are known
- Specific extinguishing methods : Standard procedure for chemical fires.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Avoid breathing dust.
Deny access to unprotected persons.
- Environmental precautions : Try to prevent the material from entering drains or water courses.
No special environmental precautions required.
- Methods and materials for : Pick up and arrange disposal without creating dust.

SAFETY DATA SHEET

Sikagard®-255 Protection Part A



Version
1.0

Revision Date:
2025/10/07

SDS Number:
100000068630

Date of last issue: -
Date of first issue: 2025/10/07

containment and cleaning up Keep in suitable, closed containers for disposal.

7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Avoid dust formation. Provide appropriate exhaust ventilation at places where dust is formed.
- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products
- Do not breathe vapours/dust.
- Sika 03
- Conditions for safe storage : Store in original container. Keep in a well-ventilated place. Observe label precautions. Store in accordance with local regulations.
- Further information on storage stability : Keep in a dry place. No decomposition if stored and applied as directed.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Quartz (SiO ₂)	14808-60-7	TWA (Respirable dust)	0.025 mg/m ³ (Silica)	TH OEL
		TWA (Respirable particulate matter)	0.025 mg/m ³	ACGIH
		TWA (Respirable particulate matter)	0.025 mg/m ³ (Silica)	ACGIH
		TWA (Respirable particulate matter)	0.025 mg/m ³	ACGIH
		TWA (Respirable particulate matter)	0.025 mg/m ³ (Silica)	ACGIH

SAFETY DATA SHEET

Sikagard®-255 Protection Part A



Version 1.0 Revision Date: 2025/10/07 SDS Number: 100000068630 Date of last issue: - Date of first issue: 2025/10/07

Cement (chromium reduced)	65997-15-1	TWA (Respirable particulate matter)	1 mg/m3	ACGIH
Limestone	1317-65-3	TWA (inhalable dust)	15 mg/m3	TH OEL
		TWA (Respirable dust)	5 mg/m3	TH OEL

Personal protective equipment

- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : powder
- Colour : grey
- Odour : odourless
- Odour Threshold : No data available
- pH : No data available

SAFETY DATA SHEET

Sikagard®-255 Protection Part A



Version 1.0	Revision Date: 2025/10/07	SDS Number: 100000068630	Date of last issue: - Date of first issue: 2025/10/07
----------------	------------------------------	-----------------------------	--

Melting point/ range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	No data available
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	No data available
Relative vapour density	:	No data available
Density	:	ca. 1.2 g/cm ³
Solubility(ies)		
Water solubility	:	No data available
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Explosive properties	:	No data available
Oxidizing properties	:	No data available

10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	No data available

SAFETY DATA SHEET

Sikagard®-255 Protection Part A



Version 1.0	Revision Date: 2025/10/07	SDS Number: 100000068630	Date of last issue: - Date of first issue: 2025/10/07
----------------	------------------------------	-----------------------------	--

Incompatible materials : No data available

Hazardous decomposition products : No hazardous decomposition products are known.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

SAFETY DATA SHEET

Sikagard®-255 Protection Part A



Version 1.0	Revision Date: 2025/10/07	SDS Number: 100000068630	Date of last issue: - Date of first issue: 2025/10/07
----------------	------------------------------	-----------------------------	--

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Send to a licensed waste management company.

Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.

Do not re-use empty containers.

14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

UN number : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
Environmentally hazardous : no

IATA-DGR

Not regulated as a dangerous good

UN/ID No. : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
Packing instruction (cargo aircraft) : Not applicable
Packing instruction (passenger aircraft) : Not applicable

IMDG-Code

Not regulated as a dangerous good

SAFETY DATA SHEET

Sikagard®-255 Protection Part A



Version 1.0	Revision Date: 2025/10/07	SDS Number: 100000068630	Date of last issue: - Date of first issue: 2025/10/07
----------------	------------------------------	-----------------------------	--

UN number	:	Not applicable
Proper shipping name	:	Not applicable
Class	:	Not applicable
Subsidiary risk	:	Not applicable
Packing group	:	Not applicable
Labels	:	Not applicable
EmS Code	:	Not applicable
Marine pollutant	:	Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Special precautions for user

Not applicable

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Hazardous Substance Act	:	Conditions of restriction for the following entries should be considered: Not applicable
Emergency Decree on Controlling the Use of Volatile Substances	:	Not applicable
International Chemical Weapons Convention (CWC)	:	Not applicable
Schedules of Toxic Chemicals and Precursors		
Volatile organic compounds	:	Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control) Not applicable

16. OTHER INFORMATION

Revision Date	:	2025/10/07
Date format	:	yyyy/mm/dd

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
TH OEL	:	Thailand. Occupational Exposure Limits
ACGIH / TWA	:	8-hour, time-weighted average
TH OEL / TWA	:	Time weighted average
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods

SAFETY DATA SHEET

Sikagard®-255 Protection Part A



Version 1.0	Revision Date: 2025/10/07	SDS Number: 100000068630	Date of last issue: - Date of first issue: 2025/10/07
----------------	------------------------------	-----------------------------	--

LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

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