



# PRODUCT DATA SHEET DAVCO POOL TILE GROUT

## CEMENTITIOUS TILE GROUT FOR SWIMMING POOL

#### DESCRIPTION

DAVCO POOL TILE GROUT is a polymer modified cementitious tile grout for joints from 2 to 10 mm. It has good strength, adhesion and crack resistance properties. The product is hydrophobic and has good UV resistance.

#### USES

- Wet area such as swimming pool, fish pond, fountain, spa and sauna
- Wall/ and floor
- Interior and exterior
- Most general type of tiles

## **PRODUCT INFORMATION**

# FEATURES

- Special formulation tile grout for swimming pool.
- Suitable for wet and fully immersed area such as
- swimming pool, fish pond, fountain and spa.For tile gap between 2-10 mm.
- Resistance to pool chemicals and mold prevention.
- Easy to apply.

Packaging	5 kg pail, 6 pails per box		
Shelf life	12 months from date of production if stored properly in undamaged ori- ginal sealed packaging.		
Storage conditions	Store in dry conditions and protected from direct sunlight.		
Appearance and colour	White, Grey, Black and Slate Grey		
TECHNICAL INFORMATION			
Abrasion resistance	< 1,000 mm³ (at 28 days)		
Compressive strength	> 15 MPa (at 28 days)		
	$\sim 2 \in MD_2$ (at 28 days)		

Flexural-strength	> 2.5 MPa (at 28 days)			
Shrinkage	< 3 mm/m (at 28 days)			
Water absorption	after 30 min.	< 5 g		
	after 240 min.	< 10g		

Product Data Sheet DAVCO POOL TILE GROUT October 2023, Version 02.01 02172010000000010

# **APPLICATION INFORMATION**

ixing ratio	1.2 - 1.25 lit	tres of clean wat	er per 5 kg bag o	of DAVCO POOL	TILE GROUT.			
onsumption	The consum	The consumption of grout varies depending upon the size and thickness of						
	tile and the	tile and the width of tile joint. (unit: $kg/1 m^2$ )						
	Tile size	Thickness	Joint width	Joint width	Joint width			
			1 mm.	2 mm.	3 mm.			
	1"x1"	4 mm.	0.54	1.09	1.63			
	2"x2"	4 mm.	0.27	0.54	0.82			
	2"x2"	8 mm.	0.54	1.09	1.63			
	4"x4"	5 mm.	0.17	0.34	0.51			
	4"x4"	10 mm.	0.34	0.68	1.02			
	6"x6"	5 mm.	0.11	0.23	0.34			
	6"x6"	10 mm.	0.34	0.68	1.02			
	8"x8"	5 mm.	0.09	0.17	0.26			
	8"x8"	10 mm.	0.17	0.34	0.51			
	12"x12"	5 mm.	0.06	0.11	0.17			
	12"x12"	10 mm.	0.11	0.23	0.34			
	12"x12"	<u>10 mm.</u>	0.14	0.27	0.41			
	16"x16"	<u>5 mm.</u>	0.04	0.09	0.13			
	16"x16"	<u>9 mm.</u> 10 mm.	0.09	0.17	0.15			
	16"x16"	<u>10 mm.</u> 12 mm.	0.10	0.20	0.31			
	18"x18"	<u>12 mm.</u> 5 mm.	0.04	0.08	0.11			
	<u>18 x18</u> 18"x18"	<u> </u>	0.04	0.15	0.23			
	18 x18 18"x18"	<u>10 mm.</u> 12 mm.	0.09	0.13	0.23			
	<u>18 x18</u> 20"x20"		0.03	-				
		<u>5 mm.</u>		0.07	0.10			
	<u>20"x20"</u> 20"x20"	<u>10 mm.</u>	0.07	$-\frac{0.14}{0.16}$	0.20			
		<u>12 mm.</u>	0.08	0.16	0.24			
	24"x24"	<u>5 mm.</u>	0.03	0.06	0.09			
	24"x24"	<u>10 mm.</u>	0.06	$-\frac{0.11}{0.11}$	0.17			
	<u>24"x24"</u>	12 mm.	0.07	0.14	0.20			
	Tile size	Thickness	Joint width	Joint width	Joint width			
			4 mm.	5 mm.	6 mm.			
	1"x1"	4 mm.	2.18	2.72	3.26			
	2"x2"	4 mm.	1.09	1.36	1.63			
	2"x2"	8 mm.	2.18	2.72	3.26			
	4"x4"	5 mm.	0.68	0.85	1.02			
	4"x4"	10 mm.	1.36	1.70	2.04			
	<u>4 x4</u> 6"x6"	5 mm.	0.45	0.57	0.68			
	<u>6"x6"</u>	<u>5 mm.</u> 10 mm.	1.36	1.70	2.04			
	<u>8"x8"</u>	<u> </u>	0.34	0.43	0.51			
	8"x8"	<u>5 mm.</u> 10 mm.	0.68	0.85	1.02			
	<u>8 x8</u> 12"x12"	<u> </u>	0.23	0.28	0.34			
	12"x12"	<u>5 mm.</u> 10 mm.	0.45	0.57	0.68			
	<u>12 x12</u> 12"x12"		0.45	0.68	0.82			
	<u>12 x12</u> 16"x16"	<u>12 mm.</u>	0.54 0.17	0.68	0.82			
	<u>16 x16</u> 16"x16"	<u>5 mm.</u>	0.17	0.21				
		<u>10 mm.</u>			0.51			
	<u>16"x16"</u>	<u>12 mm.</u>	0.41	0.51	0.61			
	<u>18"x18"</u>	<u>5 mm.</u>	0.15	0.19	0.23			
	<u>18"x18"</u>	<u>10 mm.</u>	0.30	0.38	0.45			
	18"x18"	<u>12 mm.</u>	0.36	0.45	0.54			
	<u>20"x20"</u>	<u>5 mm.</u>	0.14	0.17	0.20			
	20"x20"	<u>10 mm.</u>	0.27	0.34	0.41			
	20"x20"	<u>12 mm.</u>	0.33	0.41	0.49			
	<u>24"x24"</u>	5 mm.	0.11	0.14	0.17			
	24"x24"	10 mm.	0.23	0.28	0.34			
	24"x24"		0.27	0.34	0.41			



Product Data Sheet DAVCO POOL TILE GROUT October 2023, Version 02.01 02172010000000010

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(roughly 1 inch = 2.5 cm. = 25 mm.) Waste will be occured according to actual field performance including working method, skill and site condition.

	method, skill and site condition.	
Ambient air temperature	min. +5°C - max. +35°C	
Pot Life	30 min. (at 35°C)	
Waiting time	Tile grout can be applied after 24 hours of tiling application. Wait 3 - 7 days before filling with water.	

## **BASIS OF PRODUCT DATA**

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

# ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

## **APPLICATION INSTRUCTIONS**

#### SUBSTRATE QUALITY / PRE-TREATMENT

- Joint must be clean and dry.
- Dampen the joint for high water absorption tile.

#### MIXING

- Mix DAVCO POOL TILE GROUT 5 kg. powder with 1.2 to 1.25 litres of clean water with power drill, until the compound is evenly distributed.
- Leave to stand several minutes.
- Only mix enough grout to cover 2 m<sup>2</sup> at a time.

#### APPLICATION

- Allow 24 hours after tilling.
- Use a rubber float to fill the joint in diagonal motion.
- Remove excess grout.
- Make sure the grout is forced into the joint and not just sitting on the top.
- Quick clean with a damp sponge.
- Allow 2 hours before cleaning with a dry cloth.
- Allow 1 day before foot traffic.
- Allow 3 7 days before filling with water.

#### **CLEANING OF EQUIPMENT**

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Remove grout from tools, equipments and tiles with clean water immediately after the application.

# LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.





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**DAVCO POOL TILE GROUT** October 2023, Version 02.01 021720100000000010

Product Data Sheet

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