WATERPROOFING
SIKA SOLUTIONS FOR WATERTIGHT TUNNEL STRUCTURES
In 1882, the first tunnel through the Gotthard was opened, providing a new railway corridor through the Alps. The tunnel was 15 km long and located at an altitude of 1150 m above sea level. More than 100 years ago, Sika’s success story also began in tunneling on the Gotthard. With the waterproofing for the tunnel electrification in 1918 Sika created the conditions for the success of the railway and also the basis for the company’s global success. Kaspar Winkler introduced Sika-1, an additive for post-applied waterproofing mortars onto the existing tunnel lining. To date, Sika-1 is sold with the same formulation and for the same use in over 90 countries worldwide.
WATERPROOFING SOLUTIONS

WATERPROOFING SYSTEMS for tunnel structures are faced with very stringent requirements regarding durability, exposure and stress conditions, demanding construction methods and sequences, ease of application and total cost management. In addition, sustainable system solutions are becoming more important in order to save natural resources such as energy and water, reduction of CO₂, etc.

As the global leader in providing structural waterproofing solutions, Sika has a complete and comprehensive range of solutions and designed systems to meet the specific needs and requirements of owners, architects, engineers and contractors on site, consisting of highly flexible membrane systems, liquid applied polymeric membranes, waterproofing concrete admixtures, joint waterproofing systems, waterproofing mortars and coatings as well as injection grouts.

Today operators request a service life for underground structures of 100+ years, but a lack of water tightness severely reduces the long-term durability of a tunnel structure and badly affects its planned use, as water ingress results in physical attack and deterioration of the concrete. Expensive repair works, damage and operational downtime are the results. The selection of the appropriate waterproofing solution, the project specific design of the chosen waterproofing system and its safe application at site are the key elements to minimize the operation costs.

A waterproofing system typically amounts to a fraction of the total constructions costs. The selection of a high quality waterproofing solution may easily save an amount of its initial investment or more on future maintenance and repair costs during the entire service life of the structure.

ROAD TUNNELS
Waterproofing of cut-and-cover structures and mined tunnels for roads and express ways.

RAILWAY TUNNELS
Waterproofing of cut-and-cover structures and mined tunnels for railways.

METRO TUNNELS
Waterproofing of cut-and-cover structures, mined tunnels and shafts for subways tubes and metro stations.

PRESSURE GALLERIES
Waterproofing of high-pressure galleries, surge chambers and caverns to resist against hydraulic pressure.

TUNNEL STRUCTURES – EXPOSURE AND STRESS

EXPOSURE IMPACT ON BELOW GROUND STRUCTURES

The following types of exposure may adversely influence the use, watertightness and durability of a tunnel structure, resulting in a reduced service life of the entire structure.

<table>
<thead>
<tr>
<th>Exposure</th>
<th>Impact on structure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water ingress</td>
<td>Damage to structure, wiring and electrical installations. Corrosion of steel reinforcement.</td>
</tr>
<tr>
<td>Aggressive chemicals</td>
<td>Concrete damage (due to sulphate attack), corrosion of steel reinforcement (due to chloride attack)</td>
</tr>
<tr>
<td>Unequal static forces</td>
<td>Structural cracking</td>
</tr>
<tr>
<td>Dynamic forces</td>
<td>Structural cracking</td>
</tr>
<tr>
<td>Temperature variations</td>
<td>Condensation, scaling or cracking of concrete</td>
</tr>
<tr>
<td>Gas penetration</td>
<td>Gas penetration and exposure for users</td>
</tr>
<tr>
<td>Fungal/Bacterial attack</td>
<td>Damage to the waterproofing system, finishes or contents</td>
</tr>
</tbody>
</table>

Geostatical forces
Water pressure
Aggressive groundwater
Uplift forces
Gas penetration
Clogging of drainage pipe
Settlements
Vibrations
Gas
Clogging of drainage pipe
OWNER’S PROJECT REQUIREMENTS

TO DEFINE THE APPROPRIATE WATERPROOFING STRATEGY AND TYPE OF SYSTEM for a specific project, it is important to consider not only the ground conditions but also the project requirements of the owner: Functionality and future use, the service life and the total cost of ownership.

1 FUNCTIONALITY (USE, GRADE OF WATERTIGHTNESS)

The future use defines the degree of watertightness and protection of a structure. The German tunnel standard Ril 853 describes different levels of watertightness which can be combined with additional protection requirements.

<table>
<thead>
<tr>
<th>Class 1</th>
<th>Class 2</th>
<th>Class 3</th>
<th>Class 4</th>
</tr>
</thead>
<tbody>
<tr>
<td>Completely dry</td>
<td>Dry to slightly moist</td>
<td>Moist</td>
<td>Moist to wet</td>
</tr>
<tr>
<td>No moist parts on the dry part of the tunnel surface permitted</td>
<td>Single failing parts permitted</td>
<td>Partially moist parts and single dropping parts on the dry part of the tunnel surface permitted</td>
<td>Moist parts and dropping parts permitted</td>
</tr>
<tr>
<td>Clean air rooms</td>
<td>Road tunnels in frosty zones</td>
<td>Regional railways</td>
<td>Sewage tunnels</td>
</tr>
<tr>
<td>Dry rooms</td>
<td>High speed train tunnels</td>
<td>Metro lines</td>
<td>Escape tunnels</td>
</tr>
<tr>
<td>Energy supply rooms</td>
<td>Parking areas</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Water infiltration in l/sqm within 24 h acc. STUVA report

- 0
- 0 - 0.1
- 0.1 - 0.5
- 0.5 - 1.0

2 SERVICE LIFE / DURABILITY

100+ years durability are common requirements nowadays for tunnels and underground structures. The following guidelines and standards used internationally describe material and system properties to be considered to achieve a service life of 100+ years:

- Austria
  O&V Guideline ‘Richtline Tunnelabdichtung’
- Germany
  ZTV-ING, Ril 853
- Switzerland
  SIA 272

The requirements defined in those standards are not limited to initial physical properties, but include stringent long-term tests as well, such as exposure to hot water and specific chemicals, to simulate the ageing process of the waterproofing products.

3 TOTAL COST OF OWNERSHIP

The total cost of ownership (TCO) for the owner and investor includes all of the building costs for the entire service life of the structure including the initial investment, the cost of any repair and maintenance, plus the cost of any downtime during any such works. The graphic below illustrates the total cost of ownership for a specific project (e.g. tunnelling structure) with a required service life of 100+ years.
MINED TUNNELS include all structures excavated underground by conventional methods or tunnel boring machines. Depending on the excavation method and the required watertightness, single or double linings are chosen. In case of single-shell tunnels, the primary lining is the waterproofing barrier in itself. In case of double-shell constructions, the waterproofing layer is provided between the first and the secondary lining.

CONVENTIONAL EXCAVATION

BY DRILL AND BLAST
Description: By default, mined tunnels limit the selection of the waterproofing system to pre-installed membrane systems or integral waterproofing only. Externally or post-applied bonded waterproofing systems can therefore not be used.

Waterproofing systems:
- Integral waterproofing systems:
  - Sika White Box / Watertight Concrete System
- Pre-installed waterproofing systems:
  - Loose-laid prefabricated membrane systems, drained and pressurized

MECHANISED EXCAVATION

OPEN CUT EXCAVATION

WITH SLOPING SIDES
Description: This basic excavation method using sloping sides allows an easy bottom-up construction method and has no impact on the selection or installation of the waterproofing system.

Waterproofing systems:
- Integral waterproofing systems:
  - Sika White Box / Watertight Concrete System
- Pre-installed waterproofing systems:
  - Loose-laid prefabricated membrane systems, as drainage or barrier system (double shell)

CUT-AND-COVER STRUCTURES describe buildings constructed in an open pit and then covered by soil again. The type of temporary pit support and excavation method defines the possible waterproofing systems to be used.

CONSTRUCTION WITH PILED / DIAPHRAGM WALLS

CONSTRUCTION INSIDE PILED WALLS
Description: The structure is normally built directly against the temporary pit support. Post-applied waterproofing systems can therefore not be used for these structures (except for podium and roof sections).

Waterproofing systems:
- Integral waterproofing systems:
  - Sika White Box / Watertight Concrete System
- Externally applied waterproofing systems (base slab):
  - Loose laid compartmentalized membrane systems
  - Pre- and post-applied fully bonded sheet membranes
  - Liquid applied membranes
  - Waterproofing mortars and coatings (in combination with drainage systems)
GENERAL WATERPROOFING CONCEPTS

THERE ARE TWO BASIC WATERPROOFING CONCEPTS for the sealing of underground structures. Different factors such as location, groundwater conditions, overburden etc define the appropriate approach, which has to be selected by the designer prior to any definition of the construction layout and the waterproofing materials and systems.

DRAINAGE SYSTEM

Description:
Permanent drainage of water keeps the ground water table below the raft. The concrete structure is not under water pressure.

The waterproofing lining protects the concrete in the arch and conveys water to the drainage pipes. The drainage pipes are the main element and must be checked and maintained regularly to avoid blocking (sintering) of the drainage system.

Pros & Cons:
- Reduction of concrete thickness possible
- Less waterproofing lining cost
- Allows tunneling under extreme conditions
- Higher maintenance cost (cleaning of drainage pipes)
- Traffic interruption during maintenance work
- Ground settlements above the tunnel area possible due to drainage

BARRIER SYSTEM

Description:
The entire tunnel is under full water pressure which must be considered in the structural design.

The waterproofing lining protects the complete concrete structure against water ingress and chemical attacks. Depending on the waterproofing technology, an in-built control and injection system can be established in order to have a redundant system.

Pros & Cons:
- No influence of water table after construction, no negative impact on environment.
- Strongly reduced risk for ground settlements
- Higher level of waterproofing system
- Allows easy control and repair of waterproofing function
- No maintenance cost
- Higher cost (concrete structure and waterproofing lining)
SIKA PROVIDES A WIDE RANGE of different waterproofing systems and solutions. The selection of the best system for a specific project depends on many factors, incl. the local ground conditions. Waterproofing is closely connected with the structural design and construction of tunnels, therefore it is important for the designer to integrate the selected waterproofing system into the structural design at an early stage.

Due to the high cost but more in view of uninterrupted availability to traffic, tunnels are expected to have long service life expectations of 100 years and more without significant renovation work. All of the components in the multilayer tunnel construction must fulfill these expectations. Among these components the waterproofing layer is an important element. Leakages could reduce the tunnel service life, cause damage to electrical installations or lead to dangerous situations for the road traffic. The waterproofing layer is in the middle of the tunnel construction, therefore access to this layer for repair or replacement purposes is not feasible in most cases.

Each technology of waterproofing system has a specific durability, degree of security, of watertightness and reliability. For some technologies - such as synthetic sheet membranes - specific test methods for > 100 y durability are described in leading standards (ÖBV). For other technologies no standards exist (e.g. bitumen membrane) or tests are not applicable (e.g. watertight concrete and waterproofing mortars). A differentiation of the following technologies are shown on page 14/15.

1. SYNTHETIC SHEET MEMBRANE SYSTEMS
2. LIQUID APPLIED, REACTIVE MEMBRANES (PUR/PUA)
3. FULLY BONDED SHEET MEMBRANES
4. SIKA WHITE BOX CONCEPT/WATERTIGHT CONCRETE
5. WATERPROOFING MORTARS
6. BITUMINOUS MEMBRANES

For nearly half a century polymeric membranes based on PVC have been used for the waterproofing of tunnels. The service life of the membranes is determined by the most comprehensive and standardized material testings, including accelerated aging procedures, therefore, they provide the highest security regarding durability.

These materials provide the highest chemical resistance. Regarding durability, no comprehensive tests and regulations are available so far.

The latest evolution of polymeric sheet membranes are advanced systems with a full bond to the structural concrete. The base material fulfills the highest durability tests, which have been used for loose-laid polymeric sheet waterproofing membranes, nevertheless, the bond itself and the overlaps are neither standardized nor investigated extensively regarding durability.

The in-built waterproofing of the concrete structure makes this technology a very convenient approach for contractors but the durability highly depends on the groundwater quality, especially as salt water leads to corrosion and substantially reduces the durability.

Manually or spray applied mortars provide a reasonable durability in fresh water. With increasing sulfate and magnesium contents, the durability is reduced drastically.

Bituminous membranes are one of the oldest waterproofing technologies, with limited durability even in non-aggressive ground-water conditions.
TECHNOLOGY SELECTION

MINED TUNNELS

- Compartmentalized membrane system (3 mm) with control and injection back-up
- Compartmentalized membrane system (3 mm) with control and injection back-up plus watertight concrete
- Active control double layer membrane system (3+2 mm embossed) with injection back-up plus watertight concrete

Exposure / Aggressive conditions
- Water pressure > 60 m / High temperature > 35°C / Very aggressive water
- Water pressure 30 - 60 m / Aggressive water, cracks > 0.2 mm / No aggressive water
- Water pressure 5 - 30 m / Cracks < 0.2 mm / No aggressive water
- Water pressure < 5 m / No cracks / No aggressive water

Durability / Reliability
- Very high: High redundancy system / Water completely under control / Proven high durability
- High: Redundant system / Low risk for water ingress / High durability
- Medium: No redundant system / Limited risk for water ingress / Limited durability
- Low: No redundant system / Increased risk for water ingress / Limited durability

CUT- AND- COVER STRUCTURES

- Compartmentalized membrane system (2 & 3 mm) with control and injection back-up
- Compartmentalized membrane system (2 & 3 mm) with control and injection back-up plus watertight concrete
- Drained umbrella system (2 mm)
- Fully bonded polymeric sheet membranes
- Liquid Applied reactive membranes (PUR/PUA)
- Compartmentalized membrane system (2 & 3 mm) with control and injection back-up
- Bituminous membrane
- Watertight Concrete / White Box

Exposure / Aggressive conditions
- Water pressure > 30 m / High temperature > 35°C / Very aggressive water
- Water pressure 15 - 30 m / Aggressive water, cracks > 0.2 mm / No aggressive water
- Water pressure 5 - 15 m / Cracks < 0.2 mm / No aggressive water
- Water pressure < 5 m / No cracks / No aggressive water
COMPARTMENTALIZED MEMBRANE SYSTEMS WITH INTEGRATED CONTROL AND INJECTION BACK-UP

HIGH PERFORMANCE, CRACK-BRIDGING, WITH IN-BUILT REDUNDANCY FOR FUTURE REPAIR WORKS

Highly flexible state-of-the-art waterproofing systems using Sikaplan® PVC-based or FPO-based sheet waterproofing membranes are installed in mined tunnel structures or post applied on cut-and-cover tunnel structures to ensure completely dry tunnels and to fully protect the concrete lining against drained or pressurized water.

USE
- As waterproofing solutions to ensure completely dry conditions
- For high demands and harsh ground conditions
- For structures in aggressive groundwater like coastal areas
- For tunnels, portals, metro stations, cross passages etc.

MAIN ADVANTAGES
- Watertightness is controlled and secured at any time during service.
- All membranes and system components fulfill leading tunneling standards to achieve a service life of 100+ years.

TYPICAL PROJECTS
- Road tunnels
- Railway tunnels
- Metro tunnels
- Cross passages
- Shafts
- Pressure water galleries

SIKA PRODUCTS AND SYSTEM SOLUTIONS

Sikaplan® WP/WT 1100 and 2100 series
Homogeneous and plastisiced PVC sheet waterproofing membranes, for waterproofing of cut-and-cover structures, membrane overlaps sealed by heat welding.

Sikaplan® WT 1200 series
Fleece stabilized FPO sheet waterproofing membranes, for waterproofing of cut-and-cover tunnels, membrane overlaps sealed by heat welding.

Sikaplan® WT 2200 series
Homogeneous FPO sheet waterproofing membranes, for waterproofing of mined tunnels, membrane overlaps sealed by heat welding.

Accessories
- Sika® Waterbar WP/WT: External waterstop, heat welded on installed Sikaplan® sheet waterproofing membrane to form a compartment network for pressurized systems.
- Sikaplan® W Felt or Sikaplan® W Tundrain or Sika® Drain: Drainage and protection boards for mined tunnels and open cut structures.
- Sikaplan® WP/WT Control and Injection Socket: Control and injection ports, connected with flexible pipes for leak detection access and injection.
- Sikaplan® WP/WT Tapes: Adhesive sealing tapes based on PVC or FPO, bonded with Sikadur® -31 CF adhesive for terminations and sealing of joints.
**REACTIVE LIQUID APPLIED WATERPROOFING MEMBRANES**

**FAST SETTING AND CRACK-BRIDGING**

Reactive liquid applied membranes (LAM) are highly elastic and flexible polymeric systems based on polyurea or hybrids, with excellent technical properties for high performance applications. These materials are spray applied onto prepared / primed external concrete surfaces to provide excellent solutions particularly for complicated geometries. Liquid applied membranes will also prevent underflow of any lateral water in the event of local damage.

- **USE**
  - As post-applied waterproofing of retaining walls and roof sections to ensure dry conditions
  - For high demands and harsh groundwater conditions

- **MAIN ADVANTAGES**
  - Fully-bonded solution
  - Crack bridging
  - Fast reacting
  - High chemical and abrasion resistance
  - Easy application at complex details

- **TYPICAL PROJECTS**
  - Cut- and cover tunnels for roads and railways
  - Metro station boxes

**SIKA PRODUCTS AND SYSTEM SOLUTIONS**

<table>
<thead>
<tr>
<th>SIKA PRODUCT</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sikalastic®-851</td>
<td>Highly flexible, fast curing, two-component resin based on polyurea/polyurethane, spray-applied onto structural concrete for waterproofing of retaining walls and roof sections.</td>
</tr>
<tr>
<td>Sikalastic®-8800</td>
<td>Highly flexible, fast curing, two-component resin based on pure polyurea, spray-applied onto structural concrete for waterproofing of retaining walls and roof sections.</td>
</tr>
<tr>
<td>Sikafloor®-156 and -161</td>
<td>Epoxy primer</td>
</tr>
<tr>
<td>Sika® Concrete Primer</td>
<td>Two component fast reacting hybrid primer</td>
</tr>
<tr>
<td>SikaSwell®</td>
<td>Ready to use gaskets for various purposes of concrete joint sealing, with hydrophilic properties.</td>
</tr>
<tr>
<td>SikaFuko®</td>
<td>Re-injectable injection hose for the waterproofing of construction joints.</td>
</tr>
<tr>
<td>Sika® Drain</td>
<td>Drainage and protection board</td>
</tr>
</tbody>
</table>

**Raft waterproofing**

Please note that it is not recommended to apply a liquid membrane onto blinding concrete, therefore, a prefabricated membrane system is to be selected under the structural slab:

- **Option 1**
  - SikaProof® A-12
  - Fully bonded membrane system, see page 20

- **Option 2**
  - Sikaplan® WP/WT
  - Compartmentalized membrane system, see page 16
FULLY BONDED SHEET WATERPROOFING SYSTEMS

HYDROSTATIC WATER

PERCOLATING WATER

Sika’s pre- and post-applied fully bonded sheet waterproofing membrane systems can permanently prevent any lateral water underflow between the waterproofing and the structural concrete in the event of local damage, even when this has occurred below the base slab.

The SikaProof® and SikaBit® fully bonded sheet waterproofing membrane systems are simple and easy to use, making them fast and secure to install on site. The overlaps, butt joints and details are all connected and sealed very simply by bonding them together with sealing tapes or self-adhered overlaps. There are no welding procedures and no special equipment is required on site.

**USE MAIN ADVANTAGES TYPICAL PROJECTS**

- As pre- or post-applied waterproofing solution to ensure dry conditions
- For high demands and harsh ground conditions
- For structures in aggressive groundwater like coastal areas

- Cost effective solution (Material + Application)
- High durability
- No lateral water underflow
- High flexibility and crack-bridging ability
- Approved detailings

- Metro stations
- Cut-and-cover tunnels

**SIKA PRODUCTS AND SYSTEM SOLUTIONS**

**Pre-applied waterproofing (raft and walls)**

1. SikaProof® A-12
   - Pre-applied FPO sheet waterproofing membrane system for application below base slabs, plus on single faced formwork cast walls.

**Post-applied waterproofing (walls and top)**

- **Option 1**
  - SikaProof® P-1200: Post-applied in-situ adhered FPO sheet waterproofing membrane, specially designed for roof slabs and double faced formwork cast walls.

- **Option 2**
  - SikaBit® S-515
    - Self-adhesive prefabricated bituminous membrane (including primer) against percolating water.

**Complementary products**

- SikaSwell®: Ready to use gasket for various purposes of joint sealing, with hydrophilic properties.
- SikaFuko®: Re-injectable injection hose for the waterproofing of construction joints.
- Sika® Drain: Drainage and protection boards.
The Sika® White Box Concept involves optimum structural design and reinforcement together with an integral waterproofing solution. It consists of a waterproof concrete, combined with appropriate joint sealing systems for all construction and movement joints. The production of watertight concrete uses admixtures including superplasticisers and pore-blocking or active crystallization agents, to ensure optimum consistency, flow and easy compaction in a dense matrix with minimal voids. In addition, Sika can offer a wide range of joint sealing products such as PVC waterstops, hydrophilic gaskets and sealants, as well as injection hoses and adhesive tapes.

**INTEGRAL WATERPROOFING SYSTEM**

The Sika® White Box Concept involves optimum structural design and reinforcement together with an integral waterproofing solution. It consists of a waterproof concrete, combined with appropriate joint sealing systems for all construction and movement joints. The production of watertight concrete uses admixtures including superplasticisers and pore-blocking or active crystallization agents, to ensure optimum consistency, flow and easy compaction in a dense matrix with minimal voids. In addition, Sika can offer a wide range of joint sealing products such as PVC waterstops, hydrophilic gaskets and sealants, as well as injection hoses and adhesive tapes.

**USE**
- As a waterproofing solution to ensure dry conditions
- For high demands in soft groundwater conditions

**MAIN ADVANTAGES**
- Cost effective solution concerning material and construction works
- Reduced working procedures on site

**TYPICAL PROJECTS**
- Road tunnels
- Railway tunnels
- Metro tunnels
- Service tunnels

**SIKA PRODUCTS AND SYSTEM SOLUTIONS**

<table>
<thead>
<tr>
<th>Product</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sika® Viscocrete</td>
<td>High Range Water Reducing admixtures for reducing pore volumes and improving rheology for self compacting concrete.</td>
</tr>
<tr>
<td>Sika® WT 100</td>
<td>Pore-blocking and active crystalline admixtures to block pores against water penetration.</td>
</tr>
<tr>
<td>Sika® WT 200</td>
<td></td>
</tr>
<tr>
<td>Sika® Waterbar</td>
<td>Cast in place external and internal watertops based on PVC or rubber.</td>
</tr>
<tr>
<td>Sikadur-Combiflex</td>
<td>Adhesive sealing tape based on FPP, bonded with Sikadur® 31 CF adhesive for post applied joint sealing system.</td>
</tr>
<tr>
<td>SikaFuko®</td>
<td>Re-injectable injection hose for the waterproofing of construction joints.</td>
</tr>
<tr>
<td>SikaSwell®</td>
<td>Ready to use gaskets for various purposes of joint sealing, with hydroswelling properties.</td>
</tr>
<tr>
<td>Sika® Drain</td>
<td>Drainage boards</td>
</tr>
</tbody>
</table>

**USE MAIN ADVANTAGES TYPICAL PROJECTS**

- As a waterproofing solution to ensure dry conditions
- For high demands in soft groundwater conditions
- Cost effective solution concerning material and construction works
- Reduced working procedures on site
- Road tunnels
- Railway tunnels
- Metro tunnels
- Service tunnels
**Sika® Waterproofing Mortars and Cement Based Membranes**

Sika® waterproofing mortars and cement based membranes in mined tunnels and cut-and-cover structures with good technical properties to seal against damp soil, seepage and percolating water. These materials are applied on prepared external concrete or shotcrete surfaces by manual application or by spraying. These waterproofing mortars are used in combination with joint sealing products.

### Fast to Apply

**Sikalastic®-1K**
One component, polymer modified cementitious waterproofing mortar with medium flexibility for application on concrete surface of cut-and-cover structures.

**SikaTop® Seal-107**
Two component, polymer modified cementitious waterproofing mortar with slight flexibility for application on concrete surface of cut-and-cover structures.

**SikaCem®-711 Elastic**
Spray applied cementitous, polymer modified, flexible waterproofing gunite, delivered in powder bags, to be applied by Shotcrete robot (Aliva 237) onto shotcrete linings underground.

### Complementary Products

- **Sika® FlexoDrain**
Channels for the free flowing drainage of groundwater penetrating through the shotcrete lining.

- **Sika® Shot-3**
Highly accelerated ready-to-use gunite for the overspraying of damp and wet areas of shotcrete linings, or as surface preparation for liquid membranes.

- **Sikadur®-Combflex®**
Adhesive sealing tape based on FPO, bonded with Sikadur®-31 CF adhesive for post applied joint sealing of construction and expansion joints.

- **SikaSwell®**
Ready to use gaskets for various purposes of joint sealing, with hydrophilic properties.

- **Sika® Drain**
Drainage and protection boards for cut-and-cover structures.

### Main Advantages

- Easy application
- Can be combined with Sika joint sealing systems
- Escape tunnels with a maximum water pressure of 5 m

### Typical Projects

- As pre- or post-applied waterproofing of structures with low requirements regarding watertightness and reliability
- Easy application
- Can be combined with Sika joint sealing systems
- Escape tunnels with a maximum water pressure of 5 m
INTEGRAL, RIGID AND COST EFFICIENT SYSTEM

Prefabricated tunnel segments (tubbings) for use in shield TBM-tunnels. The system consists of a waterproof concrete segment combined with EPDM gaskets for the segmental joint sealing. The production of watertight concrete uses admixtures including superplasticisers in order to ensure optimum consistence, flow and easy compaction in a dense matrix with minimal voids, plus slump retention. The quality and durability of the segments are further improved by the use of a protective epoxy coating and curing compound.

**USE**
- Waterproofing and concrete protection for single linings made of tubbings (precast segments)

**MAIN ADVANTAGE**
- Cost effective solution concerning material and construction works
- Reduced working procedures on site

**TYPICAL PROJECTS**
- Road tunnels
- Railway tunnels
- Metro tunnels
- Service tunnels

**SIKA PRODUCTS AND SYSTEM SOLUTIONS**

- **Sika® ViscoCrete® Admixture**
  - High range Water Reducing admixtures for reducing pore volumes and improving rheology for self compacting concrete.

- **Sikagard® 65 WN**
  - Curing agent and protective epoxy coating to be applied onto the fresh (green) concrete on the outside of the segments. Improves the concrete quality and increases the durability of single shell constructions permanently exposed to groundwater.

- **Additional solutions for all cross passages**
  - **Sikaplan® WP/WT**
    - Waterproofing membranes for the sealing of all cross-passages.
  - **Sikaplan® WT/Tape**
    - Adhesive sealing tapes based on PVC or PPD, bonded with Sikadur®-33 EF adhesive for a watertight termination of cross-passages at segmental linings.

**USE MAIN ADVANTAGE TYPICAL PROJECTS**
- Waterproofing and concrete protection for single linings made of tubbings (precast segments)
- Cost effective solution concerning material and construction works
- Reduced working procedures on site
- Road tunnels
- Railway tunnels
- Metro tunnels
- Service tunnels

**SIKA PRODUCTS AND SYSTEM SOLUTIONS**

1. **Sikagard® 65 WN**
   - Application

2. **Sika® ViscoCrete® Admixture**
   - Cross passages: Sikaplan® WT/WP Sheet membranes

3. **Sikagard® 65 WN**
   - Cross passages: Sikaplan® WT/WP Tape

4. **Sikagard® 65 WN**
   - Cross passages: Sikaplan® WT/WP Tape
### System Selection Guide for Mined Tunnels

#### Drained Systems

<table>
<thead>
<tr>
<th>Umbrella Sheet Membrane System</th>
<th>Channelled System</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Silk solution</strong></td>
<td><strong>FelsoDrain® / SikaGem®</strong></td>
</tr>
<tr>
<td><em>Excavation method</em></td>
<td><em>Conventional excavation</em></td>
</tr>
<tr>
<td>Conventional excavation</td>
<td>Hard Rock TBM</td>
</tr>
<tr>
<td><em>Hard Rock TBM</em></td>
<td><em>Hard Rock TBM</em></td>
</tr>
<tr>
<td><em>Shield TBM</em></td>
<td><em>Shield TBM</em></td>
</tr>
<tr>
<td><strong>Lining(s)</strong></td>
<td><strong>Single-shell tunnel</strong></td>
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<tr>
<td>Double-shell tunnel</td>
<td>Primary lining: Shotcrete or segments</td>
</tr>
<tr>
<td><em>Secondary lining: Concrete or shotcrete</em></td>
<td><em>Secondary lining: Concrete</em></td>
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<td><strong>Waterproofing technology</strong></td>
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<td><em>Drainage layer plus loose-laid synthetic membrane (umbrella) made of PVC or FPO</em></td>
<td><em>Catching spot-wise ingress of water.</em></td>
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<tr>
<td>Optional sprayed waterproofing membrane on top</td>
<td><strong>Optional sprayed waterproofing membrane on top</strong></td>
</tr>
<tr>
<td><strong>Degree of water tightness</strong></td>
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<tr>
<td>Class 1 (Completely dry)</td>
<td>Class 4 (Moist to wet)</td>
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<tr>
<td><strong>Concrete protection</strong></td>
<td><strong>None or limited to secondary lining</strong></td>
</tr>
<tr>
<td>High</td>
<td>Class 2 (Dry to slightly moist)</td>
</tr>
<tr>
<td><strong>Durability/Reliability</strong></td>
<td><strong>Low</strong></td>
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<tr>
<td>High</td>
<td>Limited, depending on concrete quality</td>
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<tr>
<td><strong>Performance characteristic</strong></td>
<td><strong>Crack bridging: +++</strong></td>
</tr>
<tr>
<td>Crack bridging: +++</td>
<td>Water vapour tightness: n.a.</td>
</tr>
<tr>
<td>Water vapour tightness: +++</td>
<td>Chemical resistance: +++</td>
</tr>
<tr>
<td>Gas barrier: +++</td>
<td>Gas barrier: n.a.</td>
</tr>
<tr>
<td><strong>Repair in the event of leaks</strong></td>
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<tr>
<td>- Crack injection</td>
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<tr>
<td><strong>Conditions of application</strong></td>
<td><strong>- Injection of leaking compartments through injection ports inside of structure</strong></td>
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<tr>
<td>Defined evenness of shotcrete lining</td>
<td>Defined evenness of shotcrete lining</td>
</tr>
<tr>
<td><strong>Advantages</strong></td>
<td><strong>Cost effective solution, full proof arch, drainage reduces criticality of application</strong></td>
</tr>
<tr>
<td>Simple to install</td>
<td><strong>High waterproofing security, in-built redundancy by compartment injection</strong></td>
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<tr>
<td><strong>Typical application fields</strong></td>
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</tr>
<tr>
<td>Escape tunnels, pedestrian ways, structures with no or very limited requirements regarding water tightness. Maximum water pressure 0.5 bar</td>
<td><strong>Road and railway tunnels in urban areas with no permission to change the groundwater conditions</strong></td>
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#### Barrier Systems

<table>
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<th>Segmental Lining</th>
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<td><strong>Sika® White Box</strong></td>
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<td><em>Conventional excavation</em></td>
<td><em>Conventional excavation</em></td>
</tr>
<tr>
<td>Conventional excavation</td>
<td>Hard Rock TBM</td>
<td>Hard Rock TBM</td>
</tr>
<tr>
<td><em>Hard Rock TBM</em></td>
<td><em>Hard Rock TBM</em></td>
<td></td>
</tr>
<tr>
<td><em>Shield TBM</em></td>
<td><em>Shield TBM</em></td>
<td></td>
</tr>
<tr>
<td><strong>Lining(s)</strong></td>
<td><strong>Double-shell tunnel:</strong></td>
<td></td>
</tr>
<tr>
<td>Primary lining: Shotcrete or segments</td>
<td>Primary lining: Shotcrete</td>
<td></td>
</tr>
<tr>
<td><em>Secondary lining: Concrete</em></td>
<td><em>Secondary lining: Concrete</em></td>
<td></td>
</tr>
<tr>
<td><strong>Waterproofing technology</strong></td>
<td><strong>Flexible membrane system made of PVC or FPO with compartments and integrated injection back-up. Membrane application in one or two layers</strong></td>
<td></td>
</tr>
<tr>
<td>Sika White Box system: Watertight concrete plus joint sealing and structural design</td>
<td>watertight precast segments, joint sealing by EPDM gaskets</td>
<td></td>
</tr>
<tr>
<td><strong>Degree of water tightness</strong></td>
<td><strong>Class 1 (Completely dry)</strong></td>
<td></td>
</tr>
<tr>
<td>Class 1 (Completely dry)</td>
<td>Class 2 (Dry to slightly moist)</td>
<td></td>
</tr>
<tr>
<td><strong>Concrete protection</strong></td>
<td><strong>Low</strong></td>
<td></td>
</tr>
<tr>
<td>High</td>
<td>Limited, depending on concrete quality</td>
<td></td>
</tr>
<tr>
<td><strong>Durability/Reliability</strong></td>
<td><strong>Medium</strong></td>
<td></td>
</tr>
<tr>
<td>High</td>
<td>Low to high depending on concrete quality and protective coating on segments</td>
<td></td>
</tr>
<tr>
<td><strong>Performance characteristic</strong></td>
<td><strong>Crack bridging: +++</strong></td>
<td></td>
</tr>
<tr>
<td>Crack bridging: +++</td>
<td>Water vapour tightness: n.a.</td>
<td></td>
</tr>
<tr>
<td>Water vapour tightness: +++</td>
<td>Chemical resistance: +++</td>
<td></td>
</tr>
<tr>
<td>Chemical resistance: +++</td>
<td>Gas barrier: +++</td>
<td></td>
</tr>
<tr>
<td>Gas barrier: +++</td>
<td>- Injection of leaking compartments through injection ports inside of structure</td>
<td></td>
</tr>
<tr>
<td><strong>Repair in the event of leaks</strong></td>
<td><strong>- Crack injection</strong></td>
<td></td>
</tr>
<tr>
<td>- Joint injection</td>
<td>- Crack injection</td>
<td></td>
</tr>
<tr>
<td><strong>Conditions of application</strong></td>
<td><strong>- Joint injection</strong></td>
<td></td>
</tr>
<tr>
<td>Defined evenness of shotcrete lining</td>
<td>Segments production under controlled factory conditions, high-end mix design</td>
<td></td>
</tr>
<tr>
<td><strong>Advantages</strong></td>
<td><strong>High waterproofing security, in-built redundancy by compartment injection</strong></td>
<td></td>
</tr>
<tr>
<td>Integrated waterproofing, limited waterproofing works at all joints</td>
<td>In-built waterproofing through industrialized process at segments factory</td>
<td></td>
</tr>
<tr>
<td><strong>Typical application fields</strong></td>
<td><strong>Road and railway tunnels in urban areas with no permission to change the groundwater conditions</strong></td>
<td></td>
</tr>
<tr>
<td>Metro tunnels, road tunnels and railway tunnels with limited water pressure</td>
<td><em>Metro tunnels, railway tunnels, road tunnels</em></td>
<td></td>
</tr>
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### FLEXIBLE SYSTEMS

<table>
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<tr>
<td><strong>Silk solution</strong></td>
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<td><strong>Sikalastic®</strong></td>
<td><strong>SikaProof® / SikaBit®</strong></td>
<td><strong>Sika® White Box</strong></td>
</tr>
<tr>
<td><strong>Time of application</strong></td>
<td></td>
<td>Post-applied onto structural concrete</td>
<td>Pre- and post-applied onto structural concrete</td>
<td>Post-applied onto structural concrete</td>
</tr>
<tr>
<td><strong>Groundwater conditions</strong></td>
<td>Percolating water or hydrostatic groundwater</td>
<td>Percolating water or hydrostatic groundwater</td>
<td>Percolating water or hydrostatic groundwater</td>
<td>Percolating water</td>
</tr>
<tr>
<td><strong>Waterproofing technology</strong></td>
<td>Loose laid membrane system based on PVC or FPO, with compartments and integrated injection back-up. Membrane application in one or two layers.</td>
<td>Reactive 2K sprayed membranes based on Polyurethane and Polyurea</td>
<td>Pre-fabricated bituminous membrane sheets, torch-on or self-adhesive, applied in single or multiple layers. Or bituminous emulsions.</td>
<td>Sika White Box system: Watertight concrete plus joint sealing and structural design</td>
</tr>
<tr>
<td><strong>Degree of watertightness</strong></td>
<td>Completely dry</td>
<td>Dry to slightly moist</td>
<td>Dry to slightly moist</td>
<td>Moist</td>
</tr>
<tr>
<td><strong>Concrete protection</strong></td>
<td>Very high</td>
<td>High</td>
<td>High</td>
<td>Limited, depending on concrete quality</td>
</tr>
<tr>
<td><strong>Durability/Reliability</strong></td>
<td>Very high</td>
<td>High</td>
<td>Medium (for polymeric based sheets)</td>
<td>Low</td>
</tr>
<tr>
<td><strong>Performance characteristic</strong></td>
<td>Crack-bridging: +++</td>
<td>Crack-bridging: +++</td>
<td>Crack-bridging: ++</td>
<td>Crack-bridging: +</td>
</tr>
<tr>
<td></td>
<td>Chemical resistance: +++</td>
<td>Chemical resistance: +++</td>
<td>Chemical resistance: +</td>
<td>Chemical resistance: +</td>
</tr>
<tr>
<td><strong>Repair in the event of leaks</strong></td>
<td>Injection of leaking compartments through injection ports inside the structure</td>
<td>Crack injection - Soil injection</td>
<td>Crack injection - Joint injection</td>
<td>Crack injection - Joint injection</td>
</tr>
<tr>
<td><strong>Conditions of application</strong></td>
<td>No special requirements</td>
<td>Substrate preparation (priming) required before membrane spraying. Dew point control on site mandatory.</td>
<td>Substrate preparation and primer required before membrane application</td>
<td>Controlled concreting on site required: casting, compaction, curling</td>
</tr>
<tr>
<td><strong>Advantages</strong></td>
<td>High waterproofing security</td>
<td>Easy detailing, seamless application, super fast-setting time, fully bonded</td>
<td>Fast and easy to apply</td>
<td>Cost effective, integrated waterproofing. Limited waterproofing works at all joints</td>
</tr>
<tr>
<td><strong>Typical application fields</strong></td>
<td>Station boxes, metro tunnels, road tunnels, railway tunnels</td>
<td>Retaining walls, podiums, roof sections of station boxes</td>
<td>Station boxes, escape tunnels, pedestrian ways, structures with limited requirements regarding water tightness and durability</td>
<td>Station boxes, metro tunnels, road tunnels, railway tunnels</td>
</tr>
<tr>
<td><strong>Typical application fields</strong></td>
<td></td>
<td></td>
<td></td>
<td>Escape tunnels, pedestrian ways, structures with no or very limited requirements regarding water tightness</td>
</tr>
</tbody>
</table>

### RIGID SYSTEMS

<table>
<thead>
<tr>
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<th><strong>For Cut-and-Cover Structures</strong></th>
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<td><strong>Rigid Systems</strong></td>
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<td><strong>Silk solution</strong></td>
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<tr>
<td><strong>Groundwater conditions</strong></td>
<td><strong>Sikaplastic®</strong></td>
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<td><strong>Waterproofing technology</strong></td>
<td><strong>SikaProof® / SikaBit®</strong></td>
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<td><strong>Degree of watertightness</strong></td>
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<td><strong>Concrete protection</strong></td>
<td><strong>Sika White Box System</strong></td>
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<td><strong>Durability/Reliability</strong></td>
<td><strong>SikaWhite Box</strong></td>
</tr>
<tr>
<td><strong>Performance characteristic</strong></td>
<td><strong>Sika® White Box System</strong></td>
</tr>
<tr>
<td><strong>Repair in the event of leaks</strong></td>
<td><strong>SikaProof® / SikaBit®</strong></td>
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<tr>
<td><strong>Conditions of application</strong></td>
<td><strong>Sika® White Box System</strong></td>
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<tr>
<td><strong>Advantages</strong></td>
<td><strong>SikaWhite Box</strong></td>
</tr>
<tr>
<td><strong>Typical application fields</strong></td>
<td><strong>SikaWhite Box System</strong></td>
</tr>
</tbody>
</table>

### System Selection Guide

**For Cut-and-Cover Structures**

- **Flexible Systems**
  - Compartmentalized Sheet Membrane System
  - Sprayed Membranes
  - Fully Bonded Sheet Membranes
- **Rigid Systems**
  - Watertight Concrete
  - Waterproofing Mortars

**Silk solution**

- **Sikaplan®**
- **Sikalastic®**

**Time of application**

- Pre-applied onto blinding concrete or temporary pit support
- Post-applied onto structural concrete

**Groundwater conditions**

- Percolating or hydrostatic groundwater

**Waterproofing technology**

- Loose laid membrane system based on PVC or FPO, with compartments and integrated injection back-up. Membrane application in one or two layers.
- Reactive 2K sprayed membranes based on Polyurethane and Polyurea
- Pre-fabricated bituminous membrane sheets, torch-on or self-adhesive, applied in single or multiple layers. Or bituminous emulsions.

**Degree of watertightness**

- Completely dry
- Dry to slightly moist
- Moist
- Moist to wet

**Concrete protection**

- Very high
- High
- Limited, depending on concrete quality
- Limited

**Durability/Reliability**

- Very high
- High
- Medium (for polymeric based sheets)
- Low

**Performance characteristic**

- Crack-bridging: +++
- Water vapour tightness: +++
- Chemical resistance: +++
- Gas barrier: +++
- Crack-bridging: +
- Water vapour tightness: n.a.
- Chemical resistance: +
- Gas barrier: n.a.

**Repair in the event of leaks**

- Injection of leaking compartments through injection ports inside the structure
- Crack injection
- Soil injection
- Crack injection
- Joint injection
- Crack injection
- Joint injection

**Conditions of application**

- No special requirements
- Substrate preparation (priming) required before membrane spraying. Dew point control on site mandatory.
- Substrate preparation and primer required before membrane application
- Controlled concreting on site required: casting, compaction, curling
- No special requirements

**Advantages**

- High waterproofing security
- In-built redundancy
- High durability
- Easy detailing, seamless application, super fast-setting time, fully bonded
- Fast and easy to apply
- Cost effective, integrated waterproofing. Limited waterproofing works at all joints
- Very cost effective
- Simple and fast to apply
- No specialist applicator required

**Typical application fields**

- Station boxes, metro tunnels, road tunnels, railway tunnels
- Retaining walls, podiums, roof sections of station boxes
- Station boxes, escape tunnels, pedestrian ways, structures with limited requirements regarding water tightness and durability
- Station boxes, metro tunnels, road tunnels, railway tunnels
- Escape tunnels, pedestrian ways, structures with no or very limited requirements regarding water tightness

**Notes**

- For more detailed information, please refer to the manufacturer’s specifications.
- Always consult with a professional for site-specific requirements.
- Ensure compliance with local regulations and standards.
In situations with water ingress due to localized damage of the waterproofing system, appropriate repair works have to be undertaken. This can only be done by injection to seal leaking areas, due to inadequate access to the waterproofing system itself in most underground structures. According to the type of leakage and if it is through joints or cracks in the structural concrete, the most suitable material has to be injected. The success factor for durable and tight injection work is a combination of Sika’s materials and equipment selection, as well as application experience.

**Sika Injection Solutions for Repair and Refurbishment Works**

### Packer Injection
- **Sika® Injection-101 RC**
  - Flexible, solvent-free, fast foaming polyurethane (PUR) foam for temporary water-stopping of high water intrusions through cracks, joints and cavities in concrete.

### Compartment and Fuko® Injection
- **Sika® Injection-306**
  - Elastic, very low viscosity polyacrylic injection resin for the repair of damaged waterproofing membrane compartments and injection of SikaFuko® injection hoses. It is also used for the permanent sealing of water-bearing cracks, voids and joints in the concrete.

- **Sika® Injection-701**
  - Low viscosity cementitious/polyacrylic hybrid injection resin for the repair of damaged waterproofing membrane compartments and injection of SikaFuko® injection hoses. It is also used for the permanent sealing of water-bearing cracks, voids and joints in the concrete.

### Use
- Sealing and repairing of:
  - Cracks
  - All types of joints
  - Sikaplan compartments
  - Leaking sections by areal or curtain injections

### Typical Projects
- No excavation required
- Localized repair works
- Durable repair

**Sika Products and System Solutions**

1. **Sika® Injection-101 RC**
2. **Sika® Injection-201 CE**
3. **Sika® Injection-307**
4. **Sika® Injection-306**
5. **Sika® Injection-701**

**WATERTIGHT CONCRETE SYSTEM**

**COMPARTMENTALIZED MEMBRANE SYSTEM**
SIKA – THE GLOBAL LEADER IN STRUCTURAL WATERPROOFING

SIKA PROVIDES A WIDE RANGE of alternative waterproofing solutions for different requirements in new tunnel structures, or refurbishment of tunnels. With more than 100 years of experience in Structural Waterproofing, Sika is the reliable partner for all the parties involved on every project. Innovative Sika waterproofing solutions that include both, rigid and flexible systems, create added value for customers every day, and are the key driver for our global success and one of the key reasons why Sika is the clear number one in Structural Waterproofing. With a local presence all around the world, now in more than 90 countries, Sika is ideally positioned to support our customers everywhere, right from the initial project design and detailing, through to successful installation and completion on site.

DESIGN SUPPORT

- Selection of appropriate concept and system solutions
- Concrete mix design and control
- Engineering details, custom solutions
- Cost/Performance

SPECIFICATION SUPPORT

- Specifications, Method Statements, Bills of quantities
- Detail drawings (CAD + BIM)

ON SITE SUPPORT

- Application training on site
- Troubleshooting
- Quality control procedures
- Concrete quality control

MAINTENANCE SUPPORT

- Maintenance Manuals
- Refurbishment systems
- Repair and refurbishment documentations
- Site visits and refurbishment proposals

... AND NOW

125 years after the completion of the first railway tunnel through the Alps, the new Gotthard Base Tunnel was constructed, at an altitude of only 550 m above sea level, allowing a flat connection from North to South, without ramps, reducing the travel time and increasing the transportation capacity. The construction of the 57 km long double-tube tunnel started in the year 2000 and took 15 years. Sika, with an experience of 100+ years in tunnel waterproofing, provided the entire waterproofing system with synthetic sheet membranes Sikaplan® WP based on PVC and Sikaplan® WT based on FPO.
WHO WE ARE
Sika (Thailand) Limited was established in 1989 as a 100% foreign owned company, a subsidiary of Sika AG, a globally active specialty chemicals company. Sika supplies the building and construction industry as well as manufacturing industries (automotive, bus, truck, rail, solar and wind power plants, façades). Sika is a leader in processing materials used in sealing, bonding, damping, reinforcing and protecting loadbearing structures.
Sika’s product lines feature high-quality concrete admixtures, specialty mortars, sealants and adhesives, damping and reinforcing materials, structural strengthening systems, industrial flooring as well as roofing and waterproofing systems.

Our most current General Sales Conditions shall apply.
Please consult the Data Sheet prior to any use and processing.