

PRODUCT DATA SHEET

Sikasil® WS-355 S

High performance weatherproofing sealant

TYPICAL PRODUCT DATA (FURTHER VALUES SEE SAFETY DATA SHEET)

Chemical base	1-component silicone
Color (CQP001-1)	Various colors available ^A
Cure mechanism	Moisture-curing
Cure type	Neutral
Density (uncured)	1.40 kg/l
Non-sag properties (CQP061-4 / ISO 7390)	Good
Application temperature	ambient 5 – 40 °C
Skin time (CQP019-1)	30 minutes ^B
Curing speed (CQP049-1)	(see diagram)
Shore A hardness (CQP023-1 / ISO 48-4)	30 ^C
Tensile strength (CQP036-1 / ISO 527)	1 MPa
100 % modulus (CQP036-1 / ISO 527)	0.4 MPa
Elongation at break (CQP036-1 / ISO 527)	400 %
Tear propagation resistance (CQP045-1 / ISO 34)	5 N/mm
Service temperature	-40 – 150 °C
Shelf life (CQP016-1)	15 months ^D

CQP = Corporate Quality Procedure

^C) after 28 days^A) defined by local color chart^D) stored below 25 °C^B) 23 °C / 50 % r. h.

DESCRIPTION

Sikasil® WS-355 S is a neutral-cure silicone sealant featuring excellent movement capability and superior adhesion to both porous and non-porous substrates. Specifically developed for weathersealing applications, it ensures non-streaking performance on non-porous surfaces and non-staining properties on porous substrates.

PRODUCT BENEFITS

- Does not stain areas adjacent to the joint
- Non-streaking on non-porous substrates
- Exhibits excellent UV and weathering resistance
- Complies with GB/T 23261-2009 50LM, ASTM C920 (Type S, Grade NS, Class 50 with ±50% movement capability), and ASTM C1248 requirements
- Demonstrates superior adhesion to diverse materials, including glass, metals, coated/painted metals, plastics, wood, natural stones (marble, granite, sandstone), and concrete/mortar.

AREAS OF APPLICATION

Sikasil® WS-355 S is a high-performance sealant suitable for jointing natural stone, such as marble, granite, sandstone and quartzite. Sikasil® WS-355 S is recommended for non-porous substrate applications such as glass and metals.

It is particularly effective for structural glazing, curtain walls, windows, and cladding façades.

This product is suitable for professional experienced users only. Tests with actual substrates and conditions have to be performed to ensure adhesion and material compatibility.

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CURE MECHANISM

Sikasil® WS-355 S cures by reaction with atmospheric moisture. At low temperatures the water content of the air is generally lower and the curing reaction proceeds somewhat slower (see diagram 1).

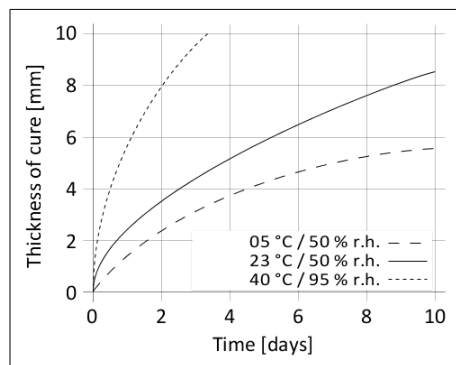


Diagram 1: Curing speed Sikasil® WS-355 S

METHOD OF APPLICATION

Surface preparation

Surfaces must be clean, dry and free from grease, oil and dust. Surface treatment depends on the specific nature of the substrates and is crucial for a long lasting bond.

Application

The optimum temperature for substrate and sealant is between 15 °C and 25 °C.

Sikasil® WS-355 S can be processed with manual, pneumatic or electric driven piston guns.

Joints must be properly dimensioned.

For optimum performance the joint width needs to be designed according to the movement capability of the sealant based on the actual expected movement. The minimum joint depth is 6 mm and a width / depth ratio of minimum 2 : 1 and maximum 4 : 1 must be respected. Joints deeper than 15 mm must be avoided.

For backfilling, it is recommended to use closed cell, sealant compatible foam backer rods e.g. high resilience polyethylene foam rod. If joints are too shallow for backing material to be employed, we recommend using a polyethylene tape. This acts as a release film (bond breaker), allowing the joint to move and the silicone to stretch freely.

Tooling and finishing

Tooling and finishing must be carried out within the skin time of the sealant.

When tooling freshly applied Sikasil® WS-355 S press the sealant to the joint flanks to get a good wetting of the bonding surface. No tooling agents to be used.

Removal

Uncured Sikasil® WS-355 S may be removed from tools and equipment with Sika® Remover-208 or other suitable solvents. Once cured, the material can only be removed mechanically.

Hands and exposed skin have to be washed immediately using hand wipes such as Sika® Cleaner-350H cleaning towels or a suitable industrial hand cleaner and water.

Do not use solvents on skin.

Overpainting

Sikasil® WS-355 S cannot be overpainted.

FURTHER INFORMATION

The information herein is offered for general guidance only. Advice on specific applications is available on request from the Technical Department of Sika Industry.

Copies of the following publications are available on request:

- Safety Data Sheets
- General Guidelines
- Sikasil® Weather Sealants

PACKAGING INFORMATION

Unipack	600 ml
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BASIS OF PRODUCT DATA

All technical data stated in this document are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

HEALTH AND SAFETY INFORMATION

For information and advice regarding transportation, handling, storage and disposal of chemical products, users shall refer to the actual Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

DISCLAIMER

The information, and, in particular, the recommendations relating to the application and enduse of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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