

SAFETY DATA SHEET

Sikaflex®-291i



Version 2.0

SDS Number: 000000131725

Revision Date: 2019/06/19

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sikaflex®-291i
Product code : 000000131725
Type of product : paste

Recommended use of the chemical and restrictions on use

Product use : Sealant/adhesive

Manufacturer or supplier's details

Company : Sika (Thailand) Limited
700/37 Moo. 5 Amata Nakorn Estate
Bangna-Trad Km.57
Tambol Klong Tamhru
Muang District
Chonburi 20000
Thailand
Telephone : +66 3810 9500
Emergency telephone number : +66 3821 4270-85
Telefax : +66 3821 4286
E-mail address : Sikathai@th.sika.com

2. HAZARDS IDENTIFICATION

GHS Classification

Skin sensitisation : Category 1

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.

Precautionary statements : P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P103 Read label before use.
Prevention:
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P333 + P313 If skin irritation or rash occurs: Get medical ad-

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vice/ attention.

P363 Wash contaminated clothing before reuse.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification

None known.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (%)
Hardener LH (1,6-Hexanedialdimine)	613222-52-9	>= 0.1 - < 1
Reaction product of Hexamethylene diisocyanate, oligomers with Mercaptopropyltrimethoxysilane	Not Assigned	>= 0.1 - < 0.25
bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate	41556-26-7	>= 0.1 - < 0.25

4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : sensitising effects
Allergic reactions
See Section 11 for more detailed information on health effects and symptoms.
May cause an allergic skin reaction.
- Notes to physician : Treat symptomatically.

5. FIREFIGHTING MEASURES

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- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Hazardous combustion products : No hazardous combustion products are known
- Specific extinguishing methods : Standard procedure for chemical fires.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
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6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.
-

7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Do not breathe vapours or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Store in accordance with local regulations.
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8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

SAFETY DATA SHEET

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Personal protective equipment

- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : paste
- Colour : various
- Odour : very faint
- Odour Threshold : No data available
- pH : Not applicable
- Melting point/range / Freezing point : No data available
- Boiling point/boiling range : No data available
- Flash point : > 150 °C (> 302 °F)
Method: closed cup
- Evaporation rate : No data available
- Flammability : No data available
- Upper explosion limit : No data available

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Lower explosion limit	: No data available
Vapour pressure	: 0.01 hPa (0.01 mmHg)
Relative vapour density	: No data available
Density	: ca. 1.38 g/cm ³ (20 °C (68 °F) ())
Solubility(ies)	
Water solubility	: insoluble
Partition coefficient: n-octanol/water	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: Not applicable
Viscosity, kinematic	: Not applicable
Explosive properties	: No data available
Molecular weight	: No data available

10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: No hazards to be specially mentioned.
Conditions to avoid	: No data available
Incompatible materials	: No data available
No decomposition if stored and applied as directed.	

11. TOXICOLOGICAL INFORMATION

Acute toxicity

No data available

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation: May cause an allergic skin reaction.



Respiratory sensitisation: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Reaction product of Hexamethylene diisocyanate, oligomers with Mercaptopropyltrimethoxysilane:

- | | |
|---|--|
| Toxicity to fish | : LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203 |
| Toxicity to daphnia and other aquatic invertebrates | : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202 |
| Toxicity to algae | : EC50 (Pseudokirchneriella subcapitata (algae)): > 100 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201 |

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

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13. DISPOSAL CONSIDERATIONS

Disposal methods

- Waste from residues : Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
- Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

Hazardous Substance Act B.E. 2535 : Not applicable

Emergency Decree on Controlling the Use of Volatile Substances B.E. 2533 : Not applicable

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Not applicable

16. OTHER INFORMATION

Date format : yyyy/mm/dd

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.