

SYSTEM DATA SHEET

Sikafloor® MultiDur ET-05 AP

TEXTURED EPOXY FLOOR COVERING

DESCRIPTION

Sikafloor® MultiDur ET-05 AP is a slip resistant, textured, coloured, rigid flooring system based on epoxy resins with high mechanical resistance.

USES

Sikafloor® MultiDur ET-05 AP may only be used by experienced professionals.

Sikafloor® MultiDur ET-05 AP is used as:

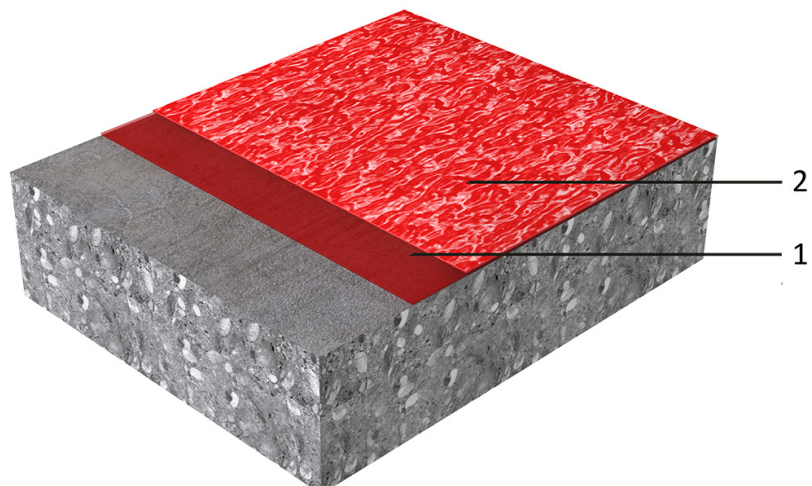
- Textured coating systems, such as multi-storey and underground car parks, maintenance hangars, and beverage and food industry.

CHARACTERISTICS / ADVANTAGES

- Good chemical and mechanical resistance
- Good wear & abrasion resistant
- Good slip resistance
- Easy application
- Liquid proof
- Easy clean ability
- Wide range of RAL colour

SYSTEMS

System Structure



Layer	Build-up	Product
1	Primer	Sikafloor®-264/264 HC
2	Texture coating	Sikafloor®-264/264 HC + 2% Sika® Extender T

Composition	Epoxy
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Appearance	Antiskid textured finish
Colour	Available in RAL shades
Minimum Thickness	0.5 mm

TECHNICAL INFORMATION

Shore D Hardness	~76 (7 days / +23°C)	(DIN 53 505)
Abrasion Resistance	~41 mg (CS 10/1000/1000) (8 days / +23°C)	(DIN 53 109)
Compressive Strength	~53 N/mm ² (28 days / +23°C)	(EN 196-1)
Tensile Strength in Flexure	~20 N/mm ² (28 days / +23°C)	(EN 196-1)
Chemical Resistance	Resistant to many chemicals. Contact Sika technical service for specific information	

APPLICATION INFORMATION

Consumption	System	Product	Consumption
	Primer	Sikafloor®-264/264 HC	0.35-0.50 kg/m ²
	Texture coating	Sikafloor®-264/264 HC	0.50 kg/m ²
	Thixotropic agent	Sika® Extender T 2%	0.01 kg/m ²

Product Temperature	Please refer to the individual Product Data Sheet
Ambient Air Temperature	+8°C min. / +35°C max.
Relative Air Humidity	80 % r.h. max.
Dew Point	Beware of condensation!

The substrate must be at least 3°C above the Dew Point to reduce the risk of condensation, which may lead to adhesion failure or “blushing” on the floor finish. Be aware that the substrate temperature may be lower than the ambient temperature.

Substrate Temperature	+8 °C min. / +35 °C max.
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Substrate Moisture Content	Moisture content of concrete substrate must be ≤ 4% by mass (pbw – part by weight) as measured with a Tramex® CME/CMExpert type concrete moisture meter on mechanically prepared surface according to this product data sheet (preparation to CSP-3 to CSP-4 as per ICRI guidelines). Do not apply to concrete substrate with moisture levels > 4% mass (pbw – part by weight) as measured with Tramex® CME/CMExpert type concrete moisture meter. If moisture content of concrete substrate is > 4% by mass (pbw – part by weight) as measured with Tramex® CME/CMExpert type concrete moisture meter, use Sikafloor 81 EpoCem
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Pot Life	Temperature	Time
	+10°C	50 minutes
	+20°C	25 minutes
	+30°C	15 minutes

Waiting Time / Overcoating	Before applying Sikafloor®-264/264 HC on Sikafloor®-264/264 HC allow		
	Substrate temperature	Minimum	Maximum
	+10°C	24 hours	3 days
	+20°C	12 hours	2 days
	+30°C	8 hours	1 day

Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.

Applied Product Ready for Use

Temperature	Foot traffic	Light traffic	Full cure
+10°C	72 hours	6 days	10 days
+20°C	24 hours	4 days	7 days
+30°C	18 hours	2 days	5 days

Note: Times are approximate and will be affected by changing ambient conditions.

PRODUCT INFORMATION

Packaging	Please refer to the individual Product Data Sheet
Shelf life	Please refer to the individual Product Data Sheet
Storage conditions	Please refer to the individual Product Data Sheet

APPLICATION INSTRUCTIONS

EQUIPMENT

Sikafloor®-264/264 HC & Sika Extender T must be thoroughly mixed using a low speed electric stirrer (300 - 400 rpm) or other suitable equipment. For the preparation of mortars use a forced action mixer of rotating pan, paddle or trough type. Free fall mixers should not be used

SUBSTRATE QUALITY

- The concrete substrate must be sound and of sufficient compressive strength (minimum 25 N/mm²) with a minimum pull off strength of 1.5 N/mm².
- The substrate must be clean, dry and free of all contaminants such as dirt, oil, grease, coatings and surface treatments, etc. If in doubt apply a test area first.
- Weak concrete must be removed and surface defects such as blowholes and voids must be fully exposed.
- Repairs to the substrate, filling of blowholes/voids and surface levelling can be carried out using appropriate products from the Sikafloor®, Sikadur® and Sikagard® range of materials.
- The concrete or screed substrate has to be primed or levelled in order to achieve an even surface.

SUBSTRATE PREPARATION

Concrete substrates must be prepared mechanically using abrasive blast cleaning or diamond grinding to remove cement laitance and achieve an open textured surface.

High spots must be removed by e.g. diamond grinding. All dust, loose and friable material must be completely removed from all surfaces before application of the product, preferably by brush and/or vacuum

MIXING

Pre - mix is recommended for component A & colour component one day prior to application. Prior to mixing, stir part A mechanically & then add Sika Extender T & mix for a minute & then add part B & mix for 2-3 minutes until a uniform mix has been achieved. Decan whole mixed materials to another container & mix for a further 1 minute to achieve consistent mix & avoid any lumps or unmixed particle in the container.

Over mixing must be avoided to minimize air entrainment.

APPLICATION

Prior to application, confirm substrate moisture content, relative air humidity and dew point. If > 4 % pbw moisture content, Sikafloor® EpoCem® may be applied as a T.M.B. (temporary moisture barrier) system.

Primer

Make sure that a continuous, pore free coat covers the substrate. If necessary, apply two colour priming coats. Apply Sikafloor®-264/264 HC by brush, roller or squeegee. Preferred application is by using a squeegee and then back rolling crosswise.

Levelling

Rough surfaces need to be levelled first. Therefore use e.g. Sikafloor®-161/161 HC levelling mortar (see PDS).

Textured coating

Sikafloor®-264/264 HC + Sika® Extender T topping can be applied by notch trowel back roll with foam type textured roller.

CLEANING OF EQUIPMENT

Clean all tools and application equipment with Thinner C or suitable solvent immediately after use. Hardened and/or cured material can only be removed mechanically.

MAINTENANCE

CLEANING

To maintain the appearance of the floor after application, Sikafloor®-264/264 HC must have all spillages removed immediately and must be regularly cleaned using rotary brush, mechanical scrubbers, scrubber dryer, high pressure washer, wash and vacuum techniques etc. using suitable detergents and waxes. Refer to the document "Cleaning & Maintenance guideline"

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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Sikafloor® MultiDur ET-05 AP
February 2020, Version 01.01
020811900000000136

SikafloorMultiDurET-05AP-en-TH-(02-2020)-1-1.pdf