

SAFETY DATA SHEET

Sika® Primer-209 D



Version
3.1

Revision Date:
2026/09/24

SDS Number:
000000121664

Date of last issue: 2024/09/30
Date of first issue: 2015/11/27

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sika® Primer-209 D

Manufacturer or supplier's details

Company : Sika (Thailand) Limited
700/37 Moo. 5 Amata Nakorn Estate
Bangna-Trad Km.57
Tambol Klong Tamhru
Muang District
Chonburi 20000
Thailand

Telephone : +66 3810 9500

Emergency telephone number : +66 (38) 109 500 Ext.1909

E-mail address : information@th.sika.com

Telefax : +66 3821 4286

Recommended use of the chemical and restrictions on use

Product use : Pretreatment agent, Product is not intended for consumer use

2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids : Category 2

Serious eye damage/eye irritation : Category 2A

Skin sensitisation : Category 1

Specific target organ toxicity - single exposure : Category 3 (Central nervous system)

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.
H317 May cause an allergic skin reaction.

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H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

Precautionary statements

:

Prevention:

P210 Keep away from heat/ sparks/ open flames/ hot surfaces.
No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/ eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P363 Wash contaminated clothing before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification

None known.

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3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
ethyl acetate	141-78-6	>= 50 -< 70
butanone	78-93-3	>= 10 -< 20
aromatic polyisocyanate	53317-61-6	>= 1 -< 10
tris(p-isocyanatophenyl) thiophosphate	4151-51-3	>= 1 -< 10
4,4'-methylenediphenyl diisocyanate	101-68-8	>= 0.1 -< 1

4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : irritant effects
sensitising effects
Allergic reactions
Excessive lachrymation
Loss of balance
Vertigo
See Section 11 for more detailed information on health effects and symptoms.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause drowsiness or dizziness.
- Notes to physician : Treat symptomatically.

5. FIREFIGHTING MEASURES

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- Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : Water
High volume water jet
- Specific hazards during fire-fighting : Do not use a solid water stream as it may scatter and spread fire.
- Hazardous combustion products : No hazardous combustion products are known
- Specific extinguishing methods : Use water spray to cool unopened containers.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
- Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Use explosion-proof equipment.
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Take precautionary measures against electrostatic discharges.
- Advice on safe handling : Do not breathe vapours or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

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used.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).
Follow standard hygiene measures when handling chemical products

Conditions for safe storage : Store in original container.
Store in cool place.
Keep in a well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Store in accordance with local regulations.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
ethyl acetate	141-78-6	TWA	400 ppm	TH OEL
		TWA	100 ppm	ACGIH
		STEL	200 ppm	ACGIH
butanone	78-93-3	TWA	200 ppm	TH OEL
		TWA	75 ppm	ACGIH
		STEL	150 ppm	ACGIH
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0.005 ppm	ACGIH

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
butanone	78-93-3	methyl ethyl ketone	Urine	End of shift (As soon as possible after exposure ceases)	2 mg/l	ACGIH BEI

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.
The filter class for the respirator must be suitable for the maximum expected contaminant concentration

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(gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
- Colour : black
- Odour : hydrocarbon-like
- Odour Threshold : No data available
- pH : Not applicable substance/mixture is non-soluble (in water)
- Melting point/ range / Freezing point : No data available
- Boiling point/boiling range : > 70 °C (158 °F)
- Flash point : -4 °C (25 °F)
(Method: closed cup)
- Evaporation rate : No data available
- Flammability (solid, gas) : No data available
- Upper explosion limit / Upper flammability limit : 11.5 %(V)
- Lower explosion limit / Lower flammability limit : 1.8 %(V)

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Vapour pressure	: 99.9915 hPa
Relative vapour density	: No data available
Density	: ca. 0.985 g/cm ³ (20 °C (68 °F))
Solubility(ies)	
Water solubility	: insoluble
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Auto-ignition temperature	: 427 °C
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Stable under recommended storage conditions. Vapours may form explosive mixture with air.
Conditions to avoid	: Heat, flames and sparks. Avoid moisture.
Incompatible materials	: Strong acids and strong bases Oxidizing agents Peroxides
Hazardous decomposition products	: No hazardous decomposition products are known.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

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Product:

Acute oral toxicity : Acute toxicity estimate: > 5,000 mg/kg
Method: Calculation method

Components:

ethyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): ca. 1,600 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

butanone:

Acute oral toxicity : LD50 Oral (Rat): 3,300 mg/kg

Acute inhalation toxicity : LC50 (Rat): 36 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

aromatic polyisocyanate:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

tris(p-isocyanatophenyl) thiophosphate:

Acute oral toxicity : LD50 Oral (Rat): > 675 mg/kg
Remarks: see user defined free text

Acute inhalation toxicity : LC50 (Rat): 5.721 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

4,4'-methylenediphenyl diisocyanate:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50: 1.5 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Expert judgement

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Causes serious eye irritation.

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Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

May cause drowsiness or dizziness.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Send to a licensed waste management company.

Do not contaminate ponds, waterways or ditches with chemi-

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cal or used container.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.

Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.

14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number : UN 1866
Proper shipping name : RESIN SOLUTION
Class : 3
Packing group : II
Labels : 3
Environmentally hazardous : no

IATA-DGR

UN/ID No. : UN 1866
Proper shipping name : Resin solution
Class : 3
Packing group : II
Labels : Flammable Liquids
Packing instruction (cargo aircraft) : 364
Packing instruction (passenger aircraft) : 353

IMDG-Code

UN number : UN 1866
Proper shipping name : RESIN SOLUTION
Class : 3
Packing group : II
Labels : 3
EmS Code : F-E, S-E
Marine pollutant : no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Hazardous Substance Act : Conditions of restriction for the fol-

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lowing entries must be considered:
Not applicable

Emergency Decree on Controlling the Use of Volatile Substances : Ethyl acetate
Methyl ethyl ketone
The Arms Control Act B.E. 2530 : Not applicable

International Chemical Weapons Convention (CWC) : Not applicable
Schedules of Toxic Chemicals and Precursors

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 69.6% w/w

16. OTHER INFORMATION

Revision Date : 2026/09/24
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Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI : ACGIH - Biological Exposure Indices (BEI)
TH OEL : Thailand. Occupational Exposure Limits

ACGIH / TWA : 8-hour, time-weighted average
ACGIH / STEL : Short-term exposure limit
TH OEL / TWA : Time weighted average
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level
EC50 : Half maximal effective concentration
GHS : Globally Harmonized System
IATA : International Air Transport Association
IMDG : International Maritime Code for Dangerous Goods
LD50 : Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)

LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)

MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit
PBT : Persistent, bioaccumulative and toxic
PNEC : Predicted no effect concentration
REACH : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

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SVHC : Substances of Very High Concern
vPvB : Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

TH / EN