

# PRODUCT DATA SHEET

## SikaGrind®-299 (TH)

### GRINDING AID AND QUALITY IMPROVER FOR THE PRODUCTION OF CEMENT AND SUPPLEMENTARY CEMENTITIOUS MATERIALS

#### DESCRIPTION

SikaGrind®-299 (TH) is a liquid additive to allow easier grinding and quality enhancement of all types of cement and supplementary cementitious materials. SikaGrind®-200 has been specifically developed to obtain cements with increased early strengths.

#### USES

**SikaGrind®-299 (TH) is used in the grinding of cement to:**

- Increase the production rate
- Improve the efficiency of the mill and separator
- Increase the early strength of cement

#### CHARACTERISTICS / ADVANTAGES

**SikaGrind®-299 (TH) is a very effective grinding aid with the following characteristics:**

- Neutralisation of electrical charges on the surface of the cement particles
- Reduced agglomeration of ground cement particles (better dispersion)
- Less coating (accumulation of material) on grinding media and mill internals

**SikaGrind®-299 (TH) provides the following advantages in the cement production:**

- Higher mill output (tons per hour)
- Higher separator efficiency
- Easier achievement of the desired fineness (specific surface, sieve residue)
- Cost savings due to a lower power consumption per ton
- Easier handling and minimized problems with “plugging” due to improved flow characteristics
- Improved self-levelling of the cement in the silo

**SikaGrind®-299 (TH) gives the following advantages to the finished cement:**

- Easier discharge of the silos
- Optimum cement granulometry (reduced quantity of “over-milled” particles)
- Increased early strengths
- Allows economic cement design with clinker replacements

#### PRODUCT INFORMATION

<b>Composition</b>	Aqueous blend of minerals and polymers
<b>Packaging</b>	1,000 kg IBC or 200 kg non-returnable plastic/steel drum upon request
<b>Shelf life</b>	12 months in undamaged, unopened and sealed original containers
<b>Storage conditions</b>	Stored at temperatures between +5°C and +35°C. Protect from frost, direct sunlight and contamination. Note: When delivered in bulk, the tanks and equipment used must be free from contaminants.
<b>Density</b>	1.150 - 1.180 kg/L (at +25°C)
<b>pH-Value</b>	

## Recommended Dosage

Typical dosage rates of SikaGrind®-299 (TH) are between 0.3 – 1.0 kg per ton of cement (0.03% - 0.10% of total weight = cement clinker + additions). The optimum dosage, which changes according to the properties of each clinker source, type of cement and other plant variables, should be determined in Plant trials according to the desired properties of the cement.

For consistent results, SikaGrind®-299 (TH) must be accurately dispensed.

## Compatibility

Cements treated with SikaGrind®-299 (TH) are compatible in concretes produced with all commercial admixtures including air entrainers, water reducers, retarders, and superplasticizers. The performance of concrete admixtures is not adversely affected by the use of SikaGrind®-299 (TH).

## Dispensing

SikaGrind®-299 (TH) is added into the grinding mill (first or second compartment), onto the clinker feeding channel or sprinkled / dropped onto the clinker (raw material) on the conveyor belt. Suitable dosage pumps with adjustable flow rates should be used for accurate dosing.

Note: Periodically, the end of the additive tube should be checked to ensure, that it is not blocked with cement clinker / dust.

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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