

SAFETY DATA SHEET

SikaTile®-860 TG Epoxy (Part A)



Version
1.0

Revision Date:
2024.20.05

SDS Number:
100000771580

Date of last issue: 2024.20.05
Date of first issue: 2024.20.05

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : SikaTile®-860 TG Epoxy (Part A)

Manufacturer or supplier's details

Company : Sika (Thailand) Limited
700/37 Moo.5 Amata Nakorn Estate
Bangna-Trad Km.57
Tambol Klong Tamhru
Muang District
Chonburi 20000
Thailand

Telephone : +66 3810 9500

Emergency telephone number : +66 3821 4270-85

E-mail address : Sikathai@th.sika.com

Telefax : +66 3821 4286

Recommended use of the chemical and restrictions on use

Product use : For tile grouting

2. HAZARDS IDENTIFICATION

GHS Classification

Skin corrosion/irritation : Category 2

Serious eye damage/eye irritation : Category 2A

Skin sensitization : Category 1

Long-term hazards to the aquatic environment : Category 2

GHS label elements

SAFETY DATA SHEET

SikaTile®-860 TG Epoxy (Part A)



Version 1.0 Revision Date: 2024.20.05 SDS Number: 100000771580 Date of last issue: 2024.20.05
Date of first issue: 2024.20.05

Hazard pictograms



Signal word

: Warning

Hazard statements

: H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

: **Prevention:**
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.

Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P391 Collect spillage.

Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification

None known.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS.No.	Concentration (% w/w)
---------------	---------	-----------------------

SAFETY DATA SHEET

SikaTile®-860 TG Epoxy (Part A)



Version 1.0 Revision Date: 2024.20.05 SDS Number: 100000771580 Date of last issue: 2024.20.05
Date of first issue: 2024.20.05

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	25068-38-6	>= 20 -< 40
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	68609-97-2	>= 1 -< 10

4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : irritant effects
sensitising effects
Allergic reactions
Excessive lachrymation
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
- Notes to physician : Treat symptomatically.

5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

SAFETY DATA SHEET

SikaTile®-860 TG Epoxy (Part A)



Version 1.0	Revision Date: 2024.20.05	SDS Number: 100000771580	Date of last issue: 2024.20.05 Date of first issue: 2024.20.05
----------------	------------------------------	-----------------------------	-------------------------------------------------------------------

- Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : No hazardous combustion products are known
- Specific extinguishing methods : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Do not breathe vapours or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products

SAFETY DATA SHEET

SikaTile®-860 TG Epoxy (Part A)



Version 1.0	Revision Date: 2024.20.05	SDS Number: 100000771580	Date of last issue: 2024.20.05 Date of first issue: 2024.20.05
----------------	------------------------------	-----------------------------	-------------------------------------------------------------------

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Store in accordance with local regulations.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Personal protective equipment

- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.
-

9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
- Colour : various
- Odour : Characteristic
-

SAFETY DATA SHEET

SikaTile®-860 TG Epoxy (Part A)



Version 1.0	Revision Date: 2024.20.05	SDS Number: 100000771580	Date of last issue: 2024.20.05 Date of first issue: 2024.20.05
----------------	------------------------------	-----------------------------	-------------------------------------------------------------------

Odour Threshold	:	No data available
pH	:	No data available
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	No data available
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	No data available
Relative vapour density	:	No data available
Density	:	1.70 – 1.90
Solubility(ies)	:	
Water solubility	:	No data available
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity	:	
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Explosive properties	:	No data available
Oxidizing properties	:	No data available

10. STABILITY AND REACTIVITY

SAFETY DATA SHEET

SikaTile®-860 TG Epoxy (Part A)



Version 1.0	Revision Date: 2024.20.05	SDS Number: 100000771580	Date of last issue: 2024.20.05 Date of first issue: 2024.20.05
----------------	------------------------------	-----------------------------	-------------------------------------------------------------------

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reactions : Stable under recommended storage conditions.

Conditions to avoid : No data available

Incompatible materials : No data available

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Components:

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):

Acute oral toxicity : LD50 Oral (Rat); > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit); > 20,000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

SAFETY DATA SHEET

SikaTile®-860 TG Epoxy (Part A)



Version
1.0

Revision Date:
2024.20.05

SDS Number:
100000771580

Date of last issue: 2024.20.05
Date of first issue: 2024.20.05

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1.8 mg/l
Exposure time: 48 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.

SAFETY DATA SHEET

SikaTile®-860 TG Epoxy (Part A)



Version 1.0	Revision Date: 2024.20.05	SDS Number: 100000771580	Date of last issue: 2024.20.05 Date of first issue: 2024.20.05
----------------	------------------------------	-----------------------------	-------------------------------------------------------------------

Do not re-use empty containers.

14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number or ID number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(epoxy resin)
Class : 9
Packing group : III
Labels : 9

IATA-DGR

UN/ID No. : UN 3082
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(epoxy resin)
Class : 9
Packing group : III
Labels : Miscellaneous
Packing instruction (cargo aircraft) : 964
Packing instruction (passenger aircraft) : 964
Remarks : Transport in accordance with special regulation A 197

IMDG-Code

UN number or ID number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(epoxy resin)
Class : 9
Packing group : III
Labels : 9
EmS Code : F-A, S-F
Marine pollutant : yes
Remarks : Transport in accordance with 2.10.2.7 of the IMDG-Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet.

SAFETY DATA SHEET

SikaTile®-860 TG Epoxy (Part A)



Version 1.0	Revision Date: 2024/20/05	SDS Number: 100000771580	Date of last issue: 2024/20/05 Date of first issue: 2024/20/05
----------------	------------------------------	-----------------------------	-------------------------------------------------------------------

Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Hazardous Substance Act	:	Conditions of restriction for the following entries should be considered: Not applicable
Emergency Decree on Controlling the Use of Volatile Substances	:	Not applicable
International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	:	Not applicable
Volatile organic compounds	:	Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 0.1% w/w

16. OTHER INFORMATION

Revision Date	:	2024/20/05
Date format	:	yyyy/mm/dd

Full text of other abbreviations

ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and

SAFETY DATA SHEET

SikaTile®-860 TG Epoxy (Part A)



Version 1.0	Revision Date: 2024.20.05	SDS Number: 100000771580	Date of last issue: 2024.20.05 Date of first issue: 2024.20.05
----------------	------------------------------	-----------------------------	-------------------------------------------------------------------

of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern
vPvB : Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

TH / EN