

## PRODUCT DATA SHEET

# Sika® Hydrotite DST Profiles

Hydrophilic rubber sealing

### DESCRIPTION

Sika® Hydrotite DST Profiles is hydrophilic rubber sealing used extensively throughout the construction industry to seal joints between precast segmental of tunnel.

### USES

Seal joints between precast segmental of tunnel.

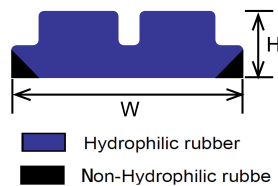
### CHARACTERISTICS / ADVANTAGES

Prevent water leakage between tunnel segment.

### PRODUCT INFORMATION

<b>Composition</b>	Hydrophilic portion (blue) : Chloroprene rubber, Hydrophilic resin Non-Hydrophilic portion (black) : Chloroprene rubber
<b>Packaging</b>	<ul style="list-style-type: none"> <li>5 x 15 m rolls/ box</li> <li>Special cut length on request (MOQ apply)</li> </ul>
<b>Shelf life</b>	48 months from date of production If stored properly in undamaged, original, sealed packaging.
<b>Storage conditions</b>	Store in dry and cool conditions, dark place do not exposed to sunlight.

### Dimensions



Product	Height (H)	Width (W)
Hydrotite DST-0522-15-I-GR	5 mm	22 mm
Hydrotite DST-0520-15-I-GR	5 mm	20 mm

## TECHNICAL INFORMATION

Tensile strength		Spec.	Result	Test method
Hydrophilic Rubber		Min. 3.9 MPa	4.17 MPa	JIS K 6251
Non Hydrophilic Rubber		Min. 8.8 MPa	13.2 MPa	JIS K 6251

Elongation		Spec.	Result	Test method
Hydrophilic Rubber		Min. 600%	637%	JIS K 6251
Non Hydrophilic Rubber		Min. 400%	460%	JIS K 6251

Change of volume	Specimen	Pressed rubber sheet made of the same compound of hydrophilic portion		
	Test water	Distilled water		
	Temperature	23°C		
	Immersion terms	14 days		

Expansion Rate			
Spec.	Result	Test method	
Min. 200%	300%	in house test	

\*Expansion rate can vary in salt or contaminated water

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## FURTHER INFORMATION

### Hardness: Hydrophilic Rubber

Spec.	Result	Test Method
45±5	A46	JIS K 6253

### Hardness: Non Hydrophilic Rubber

Spec.	Result	Test Method
50±5	50	JIS K 6253

## IMPORTANT CONSIDERATIONS

The result shown above are just the measured values and not the specific figures. For further information, SDS (Safety Data Sheet) is available upon request. Should you have any queries on use, please consult sales rep in the region.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its

products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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