

# SAFETY DATA SHEET

## SikaCor®-950 F (B)



Version  
1.0

Revision Date:  
2025/01/16

SDS Number:  
100000057543

Date of last issue: -  
Date of first issue: 2025/01/16

### 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : SikaCor®-950 F (B)

#### Manufacturer or supplier's details

Company : Sika (Thailand) Limited  
700/37 Moo. 5 Amata Nakorn Estate  
Bangna-Trad Km.57  
Tambol Klong Tamhru  
Muang District  
Chonburi 20000  
Thailand

Telephone : +66 3810 9500

Emergency telephone number : +66 3821 4270-85

E-mail address : Sikathai@th.sika.com

Telefax : +66 3821 4286

#### Recommended use of the chemical and restrictions on use

Product use : Epoxy coating, For professional users only.

### 2. HAZARDS IDENTIFICATION

#### GHS Classification

Flammable liquids : Category 4

Acute toxicity (Oral) : Category 5

Acute toxicity (Inhalation) : Category 4

Acute toxicity (Dermal) : Category 5

Skin corrosion/irritation : Category 1

Serious eye damage/eye irritation : Category 1

Skin sensitisation : Category 1

Specific target organ toxicity - repeated exposure (Inhalation) : Category 2

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Short-term (acute) aquatic hazard : Category 3

Long-term (chronic) aquatic hazard : Category 3

### GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements :  
H227 Combustible liquid.  
H303 + H313 May be harmful if swallowed or in contact with skin.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H332 Harmful if inhaled.  
H373 May cause damage to organs through prolonged or repeated exposure if inhaled.  
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements :  
**Prevention:**  
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
P260 Do not breathe mist or vapours.  
P264 Wash skin thoroughly after handling.  
P271 Use only outdoors or in a well-ventilated area.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
**Response:**  
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/shower.  
P304 + P340 + P310 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/physician.

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P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.  
P312 Call a POISON CENTER or doctor/physician if you feel unwell.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.  
P363 Wash contaminated clothing before reuse.  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

### Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.  
P405 Store locked up.

### Disposal:

P501 Dispose of contents/container to an approved waste disposal plant.

### Other hazards which do not result in classification

None known.

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

### Components

Chemical name	CAS-No.	Concentration (% w/w)
m-phenylenebis(methylamine) and its reaction products with formaldehyde and phenol	1950616-36-0	>= 30 -< 50
xylene	1330-20-7	>= 10 -< 20
benzyl alcohol	100-51-6	>= 10 -< 20
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	>= 10 -< 20
m-phenylenebis(methylamine)	1477-55-0	>= 10 -< 20
salicylic acid	69-72-7	>= 1 -< 3

## 4. FIRST AID MEASURES

General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.

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Consult a physician after significant exposure.

- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do NOT induce vomiting.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : May be harmful if swallowed or in contact with skin.  
May cause an allergic skin reaction.  
Causes serious eye damage.  
Harmful if inhaled.  
May cause damage to organs through prolonged or repeated exposure if inhaled.  
Causes severe burns.  
Health injuries may be delayed.  
corrosive effects  
sensitising effects  
Respiratory disorder  
Allergic reactions  
Headache  
Dermatitis  
See Section 11 for more detailed information on health effects and symptoms.
- Notes to physician : Treat symptomatically.

### 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Carbon dioxide (CO<sub>2</sub>)
- Unsuitable extinguishing media : Water

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Hazardous combustion products : No hazardous combustion products are known

Specific extinguishing methods : Standard procedure for chemical fires.

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

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### 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

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### 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Provide sufficient air exchange and/or exhaust in work rooms.  
Follow standard hygiene measures when handling chemical products

Conditions for safe storage : Store in original container.  
Keep in a well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.

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Observe label precautions.  
Store in accordance with local regulations.

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
xylene reaction mass of ethylbenzene and xylene	1330-20-7	TWA	100 ppm	TH OEL
		TWA	20 ppm	ACGIH
m-phenylenebis(methylamine)	1477-55-0	C	0.018 ppm	ACGIH

#### Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
xylene	1330-20-7	Methylhippuric acids	Urine	End of shift (As soon as possible after exposure ceases)	1.5 g/g creatinine	ACGIH BEI

#### Personal protective equipment

- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

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Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.  
When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : colourless

Odour : amine-like

Odour Threshold : No data available

pH : Not applicable substance/mixture is non-soluble (in water)

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flash point : ca. 85 °C (185 °F)  
(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper flammability limit : Upper explosion limit  
13 %(V)

Lower explosion limit / Lower flammability limit : Lower explosion limit  
1 %(V)

Vapour pressure : ca. 7.9993 hPa (20 °C (68 °F))

Relative vapour density : No data available

Density : ca. 1.06 g/cm<sup>3</sup> (20 °C (68 °F))

Solubility(ies)

Water solubility : insoluble

Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

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Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	ca. 724 mPa.s (20 °C (68 °F))
Viscosity, kinematic	:	> 20.5 mm <sup>2</sup> /s (40 °C (104 °F))
Explosive properties	:	No data available
Oxidizing properties	:	No data available

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### 10. STABILITY AND REACTIVITY

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Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available
Hazardous decomposition products	:	No hazardous decomposition products are known.

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### 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

May be harmful if swallowed or in contact with skin.

Harmful if inhaled.

#### Components:

##### **xylene:**

##### **reaction mass of ethylbenzene and xylene:**

Acute oral toxicity : LD50 Oral (Rat): 3,523 mg/kg

##### **benzyl alcohol:**

Acute oral toxicity : LD50 Oral (Rat): 1,200 mg/kg

##### **3-aminomethyl-3,5,5-trimethylcyclohexylamine:**

Acute oral toxicity : LD50 Oral (Rat): 1,030 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5 mg/l



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Exposure time: 4 h  
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 (Rabbit): > 2,000 - 5,000 mg/kg

### **m-phenylenebis(methylamine):**

Acute oral toxicity : LD50 Oral (Rat): 930 mg/kg

Acute inhalation toxicity : LC50 (Rat): 1.34 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Assessment: Corrosive to the respiratory tract.

Acute dermal toxicity : LD50 Dermal (Rat): > 3,100 mg/kg

### **salicylic acid:**

Acute oral toxicity : LD50 Oral (Rat): 891 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): > 2,000 mg/kg

### **Skin corrosion/irritation**

Causes severe burns.

### **Serious eye damage/eye irritation**

Causes serious eye damage.

### **Respiratory or skin sensitisation**

#### **Skin sensitisation**

May cause an allergic skin reaction.

#### **Respiratory sensitisation**

Not classified due to lack of data.

#### **Germ cell mutagenicity**

Not classified due to lack of data.

#### **Carcinogenicity**

Not classified due to lack of data.

#### **Reproductive toxicity**

Not classified due to lack of data.

#### **STOT - single exposure**

Not classified due to lack of data.

#### **STOT - repeated exposure**

May cause damage to organs through prolonged or repeated exposure if inhaled.

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### Aspiration toxicity

Not classified due to lack of data.

## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

#### Components:

#### **m-phenylenebis(methylamine) and its reaction products with formaldehyde and phenol:**

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): 20.4 mg/l  
Exposure time: 72 h  
Method: OECD Test Guideline 201

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC50 (Daphnia magna (Water flea)): 29.8 mg/l  
Exposure time: 48 d

#### **xylene:**

#### **reaction mass of ethylbenzene and xylene:**

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): > 1.3 mg/l  
Exposure time: 56 d

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia (water flea)): 1.17 mg/l  
Exposure time: 7 d

#### **benzyl alcohol:**

Toxicity to fish : LC50 (Fish): > 100 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l  
Exposure time: 48 h

#### **3-aminomethyl-3,5,5-trimethylcyclohexylamine:**

Toxicity to algae/aquatic plants : ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100 mg/l  
Exposure time: 72 h  
  
NOEC (Desmodesmus subspicatus (green algae)): 1.5 mg/l  
Exposure time: 72 h

#### **m-phenylenebis(methylamine):**

Toxicity to fish : LC50 (Oryzias latipes (Japanese medaka)): > 10 - 100 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 10 - 100 mg/l  
Exposure time: 48 h

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### Persistence and degradability

No data available

### Bioaccumulative potential

No data available

### Mobility in soil

No data available

### Other adverse effects

#### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Harmful to aquatic life with long lasting effects.

## 13. DISPOSAL CONSIDERATIONS

### Disposal methods

Waste from residues : Send to a licensed waste management company.  
  
The product should not be allowed to enter drains, water courses or the soil.  
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
  
Do not re-use empty containers.  
Do not burn, or use a cutting torch on, the empty drum.

## 14. TRANSPORT INFORMATION

### International Regulations

#### UNRTDG

UN number : UN 1760  
Proper shipping name : CORROSIVE LIQUID, N.O.S.  
(m-phenylenebis(methylamine) and its reaction products with formaldehyde and phenol, 3-aminomethyl-3,5,5-trimethylcyclohexylamine)  
  
Class : 8  
Packing group : II  
Labels : 8  
Environmentally hazardous : no

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### IATA-DGR

UN/ID No. : UN 1760  
Proper shipping name : Corrosive liquid, n.o.s.  
(m-phenylenebis(methylamine) and its reaction products with formaldehyde and phenol, 3-aminomethyl-3,5,5-trimethylcyclohexylamine)  
Class : 8  
Packing group : II  
Labels : Corrosive  
Packing instruction (cargo aircraft) : 855  
Packing instruction (passenger aircraft) : 851

### IMDG-Code

UN number : UN 1760  
Proper shipping name : CORROSIVE LIQUID, N.O.S.  
(m-phenylenebis(methylamine) and its reaction products with formaldehyde and phenol, 3-aminomethyl-3,5,5-trimethylcyclohexylamine)  
Class : 8  
Packing group : II  
Labels : 8  
EmS Code : F-A, S-B  
Marine pollutant : no  
Remarks : Alkalis

### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

### Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

## 15. REGULATORY INFORMATION

### Safety, health and environmental regulations/legislation specific for the substance or mixture

Hazardous Substance Act : Conditions of restriction for the following entries should be considered:  
Not applicable  
Emergency Decree on Controlling the Use of Volatile Substances : Thinners

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International Chemical Weapons Convention (CWC) : Not applicable  
Schedules of Toxic Chemicals and Precursors

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 26.6% w/w

### 16. OTHER INFORMATION

Revision Date : 2025/01/16  
Date format : yyyy/mm/dd

#### Full text of other abbreviations

ACGIH	: USA ACGIH Threshold Limit Values (TLV)
ACGIH BEI	: ACGIH - Biological Exposure Indices (BEI)
TH OEL	: Thailand. Occupational Exposure Limits
ACGIH / TWA	: 8-hour, time-weighted average
ACGIH / C	: Ceiling limit
TH OEL / TWA	: Time weighted average
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

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The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

TH/EN