

SAFETY DATA SHEET

SikaPower®-4720 Part A



Version 1.1

SDS Number: 100000003368

Revision Date: 2018/05/24

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : SikaPower®-4720 Part A

Product code : 100000003368

Type of product : liquid

Recommended use of the chemical and restrictions on use

Product use : Adhesive

Manufacturer or supplier's details

Company : Sika (Thailand) Limited
700/37 Moo. 5 Amata Nakorn Estate
Bangna-Trad Km.57
Tambol Klong Tamhru
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Chonburi 20000
Thailand

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E-mail address : Sikathai@th.sika.com

2. HAZARDS IDENTIFICATION

GHS Classification

Skin corrosion/irritation : Category 2

Serious eye damage/eye irritation : Category 2A

Skin sensitisation : Category 1

Chronic aquatic toxicity : Category 2

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

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H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

: **Prevention:**

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P264 Wash skin thoroughly after handling.

P272 Contaminated work clothing should not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

P362 Take off contaminated clothing and wash before reuse.

P391 Collect spillage.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification

None known.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (%)
reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight <= 700)	25068-38-6	>= 50 - < 70
1,4-bis[(2,3-epoxypropoxy)methyl]cyclohexane	14228-73-0	>= 10 - < 20
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	2530-83-8	>= 1 - < 2.5

4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.

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- Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : irritant effects
sensitising effects
Allergic reactions
Excessive lachrymation
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
- Notes to physician : Treat symptomatically.

5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : No hazardous combustion products are known
- Specific extinguishing methods : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

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7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Do not breathe vapours or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Store in accordance with local regulations.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
methanol	67-56-1	TWA	200 ppm	ACGIH
		STEL	250 ppm	ACGIH

Personal protective equipment

- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

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- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : viscous liquid
- Colour : black
- Odour : characteristic
- Odour Threshold : No data available
- pH : No data available
- Melting point/range / Freezing point : No data available
- Boiling point/boiling range : > 150 °C (> 302 °F)
- Flash point : > 99 °C (> 210 °F)
Method: closed cup
- Evaporation rate : No data available
- Flammability : No data available
- Upper explosion limit : No data available
- Lower explosion limit : No data available
- Vapour pressure : < 0.1 hPa (< 0.1 mmHg) (20 °C (68 °F))
- Relative vapour density : No data available
- Density : 1.09 g/cm³ (20 °C (68 °F) ())
- Solubility(ies)
Water solubility : insoluble
- Partition coefficient: n-octanol/water : No data available
- Auto-ignition temperature : No data available

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Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: > 10000 mm ² /s (40 °C)
Explosive properties	: No data available
Molecular weight	: No data available

10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Stable under recommended storage conditions.
Conditions to avoid	: No data available
Incompatible materials	: No data available
Hazardous decomposition products	: methanol

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Components:

reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight <= 700):

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 20,000 mg/kg

1,4-bis[(2,3-epoxypropoxy)methyl]cyclohexane:

Acute oral toxicity : LD50 Oral (Rat): 2,500 mg/kg

[3-(2,3-epoxypropoxy)propyl]trimethoxysilane:

Acute oral toxicity : LD50 Oral (Rat): 7,010 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5.3 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rabbit): 4,248 mg/kg

Skin corrosion/irritation

Causes skin irritation.

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Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation: May cause an allergic skin reaction.

Respiratory sensitisation: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight <= 700):

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1.8 mg/l
aquatic invertebrates Exposure time: 48 h

[3-(2,3-epoxypropoxy)propyl]trimethoxysilane:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): 55 mg/l
Exposure time: 96 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

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13. DISPOSAL CONSIDERATIONS

Disposal methods

- Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
- Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

14. TRANSPORT INFORMATION

International Regulations

UNRTDG

- UN number : UN 3082
- Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(epoxy resin)
- Class : 9
- Packing group : III
- Labels : 9

IATA-DGR

- UN/ID No. : UN 3082
- Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(epoxy resin)
- Class : 9
- Packing group : III
- Labels : 9
- Packing instruction (cargo aircraft) : 964
- Packing instruction (passenger aircraft) : 964

IMDG-Code

- UN number : UN 3082
- Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(epoxy resin)
- Class : 9
- Packing group : III
- Labels : 9
- EmS Code : F-A, S-F
- Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

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15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

Hazardous Substance Act B.E. 2535 : Not applicable

Emergency Decree on Controlling the Use of Volatile Substances B.E. 2533 : Not applicable

VOC-EU (solvent) : 0.02 g/l

16. OTHER INFORMATION

Date format : yyyy/mm/dd

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.